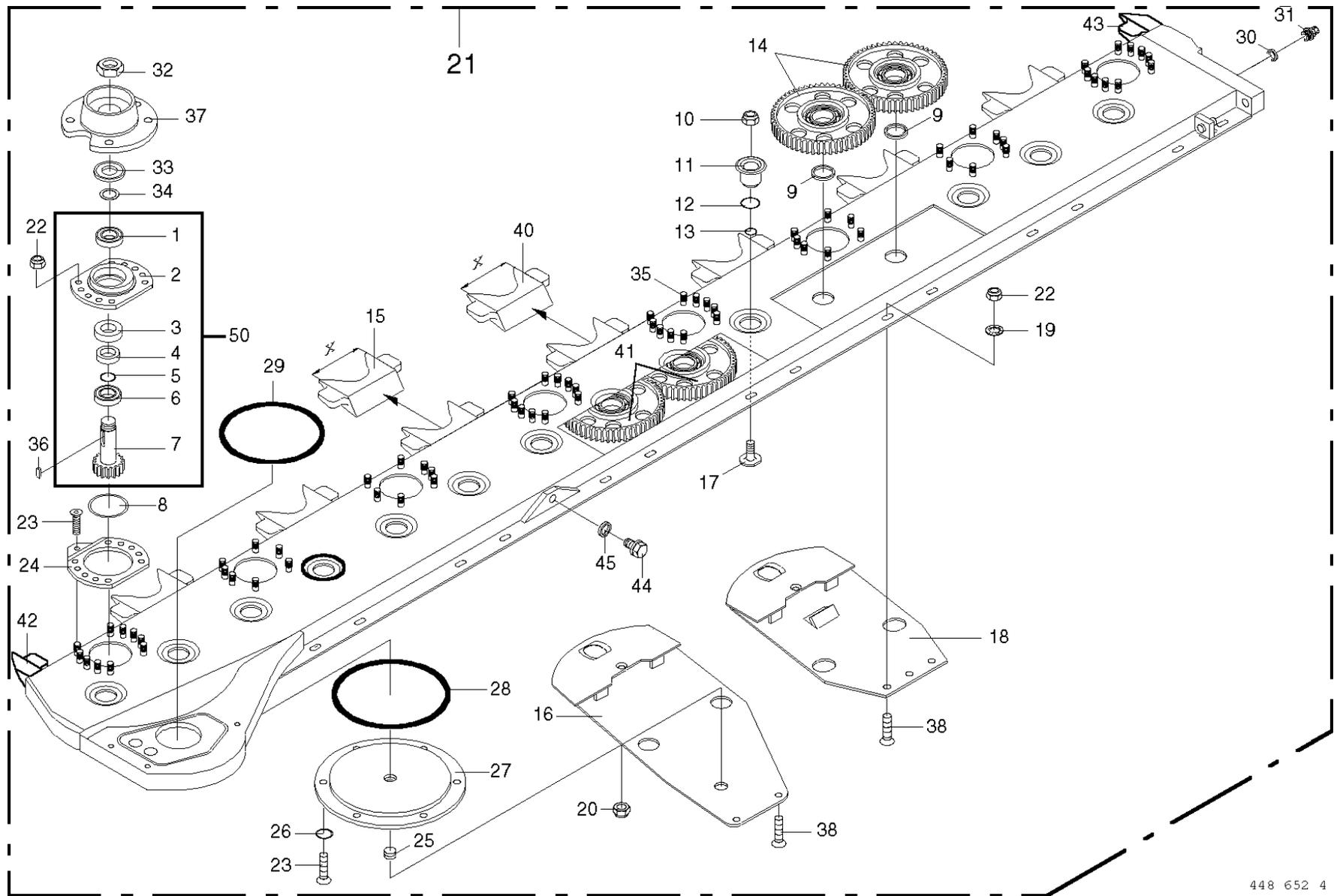


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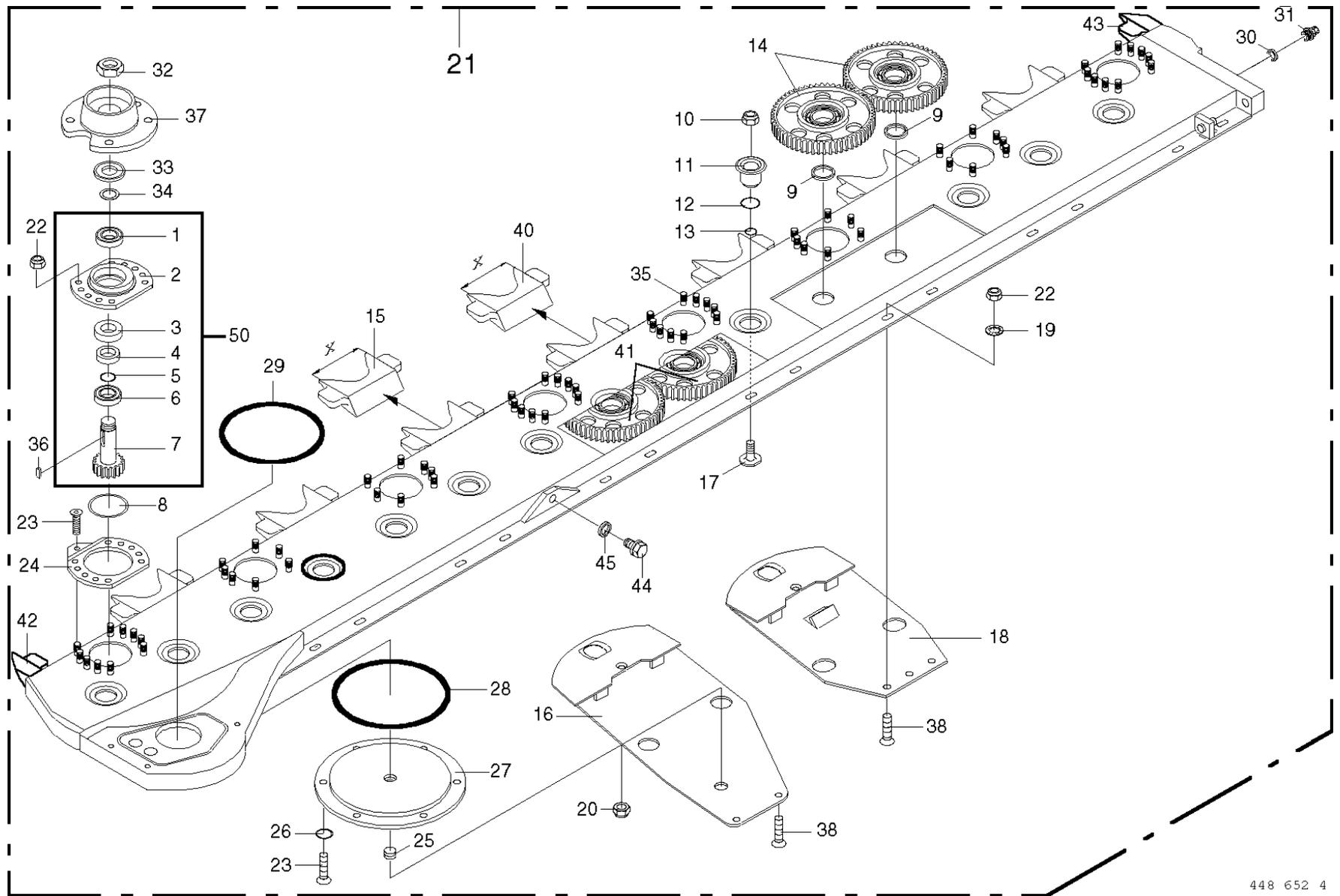
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Mower Beam with Bearings

Mower Beam with Bearings

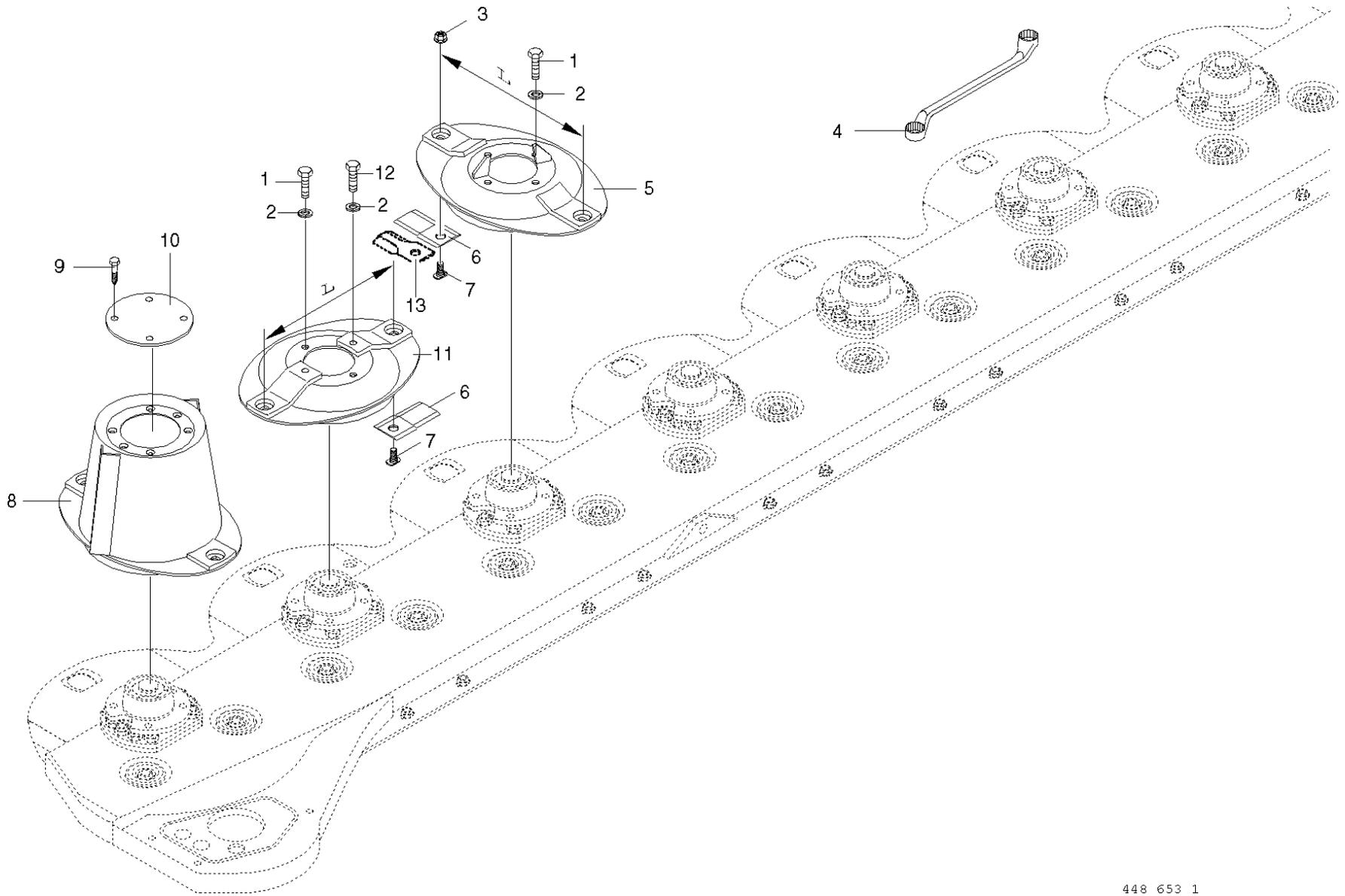
Item	Part Number	Description	Serial # Ranges	AM-203S	AM-243S	AM-283S	AM-323S	Notes
1	930.566.0	Bearing		5	6	7	8	6306 2RS
2	150.042.0	Bearing Housing		5	6	7	8	
3	936.150.2	Radial Seal		5	6	7	8	BA 40 X 55 X 7
4	146.390.0	Spacer Ring		5	6	7	8	
5	937.525.0	O-Ring		5	6	7	8	30 X 2
6	930.536.1	Bearing		5	6	7	8	6206 2RS
7	150.017.0	Pinion		5	6	7	8	Z=16
8	937.553.0	O-Ring		5	6	7	8	78.5 X 6.0
9	144.238.4	Washer		9	11	13	15	40 X 54 X 4.5
10	909.605.0	Self Locking Nut		9	11	13	15	M14 X 1.5
11	145.095.3	Clamping Piece		9	11	13	15	
12	937.511.0	O-Ring		9	11	13	15	45 X 4
13	937.523.1	O-Ring		9	11	13	15	28 X 3.0
14	139.190.0	Spur Gear		9	11	13	15	Z=59
15	150.039.0	Stop Bar		4	5	6	6	X=127mm
16	150.047.0	Skid L/H		1	1	1	1	
17	150.123.2	Flat Round Bolt		9	11	13	15	M14 X 1.5 X 36 - 10.9
18	150.029.0	Skid	403600-435046	4	5	6	7	
	150.269.0	Skid	435047-	4	5	6	7	
19	909.910.0	Detent Edged Washer		8	10	12	14	SKM12
20	908.758.0	Hex Nut		1	1	1	1	M10
21	150.178.0	Mower Bar		1				
	251.440.0	Mower Bar			1			
	250.000.0	Mower Bar				1		
	150.143.0	Mower Bar					1	
	926.101.0	Oil		4	5	6	7	1 Liter SAE 90
22	908.701.0	Hex Nut		55	64	73	82	M12
23	904.010.0	Countersunk Screw		11	12	13	14	M10 X 20 - 10.9
24	150.028.0	Skid Holder		5	6	7	8	10 Hole
25	906.040.1	Screw Plug		1	1	1	1	M18 X 1.5
26	937.001.1	O-Ring		2	2	2	2	10.0 X 2.8
27	145.110.4	Cover		1	1	1	1	
28	937.510.0	O-Ring		1	1	1	1	196.45 X 3.53
29	937.595.0	O-Ring		1	1	1	1	174 X 4
30	937.727.0	Gasket Ring		1	1	1	1	A18 X 24 X 1.5
31	919.811.0	Breather		1	1	1	1	M18 X 1.5
32	908.536.0	Hex Nut		5	6	7	8	M27 X 1.5
33	146.504.0	End Washer		5	6	7	8	



Mower Beam with Bearings

Mower Beam with Bearings

Item	Part Number	Description	Serial # Ranges	AM-203S	AM-243S	AM-283S	AM-323S	Notes
34	910.864.0	Shim		5	6	7	8	30 X 42 X 1.0
35	906.439.1	Stud		47	54	61	68	M12 X 30
36	915.105.0	Flat Key		5	6	7	8	B10 X 8 X 25
37	150.041.0	Rotor Hub		5	6	7	8	
38	904.062.0	Countersunk Screw		8	10	12	14	M12 X 25 - 10.9
40	150.066.0	Stop Bar					1	X=103mm
41	250.270.0	Spur Gear					2	Z=56
42	150.215.0	Stop Bar Left		1	1	1	1	
43	150.205.0	Stop Bar Right		1	1	1	1	
44	906.007.0	Screw Plug		1	1	1	1	M16 X 1.5
45	937.721.0	Gasket Ring		1	1	1	1	16 X 22 X 1.5
50	150.043.0	Bearing Housing Complete		5	6	7	8	

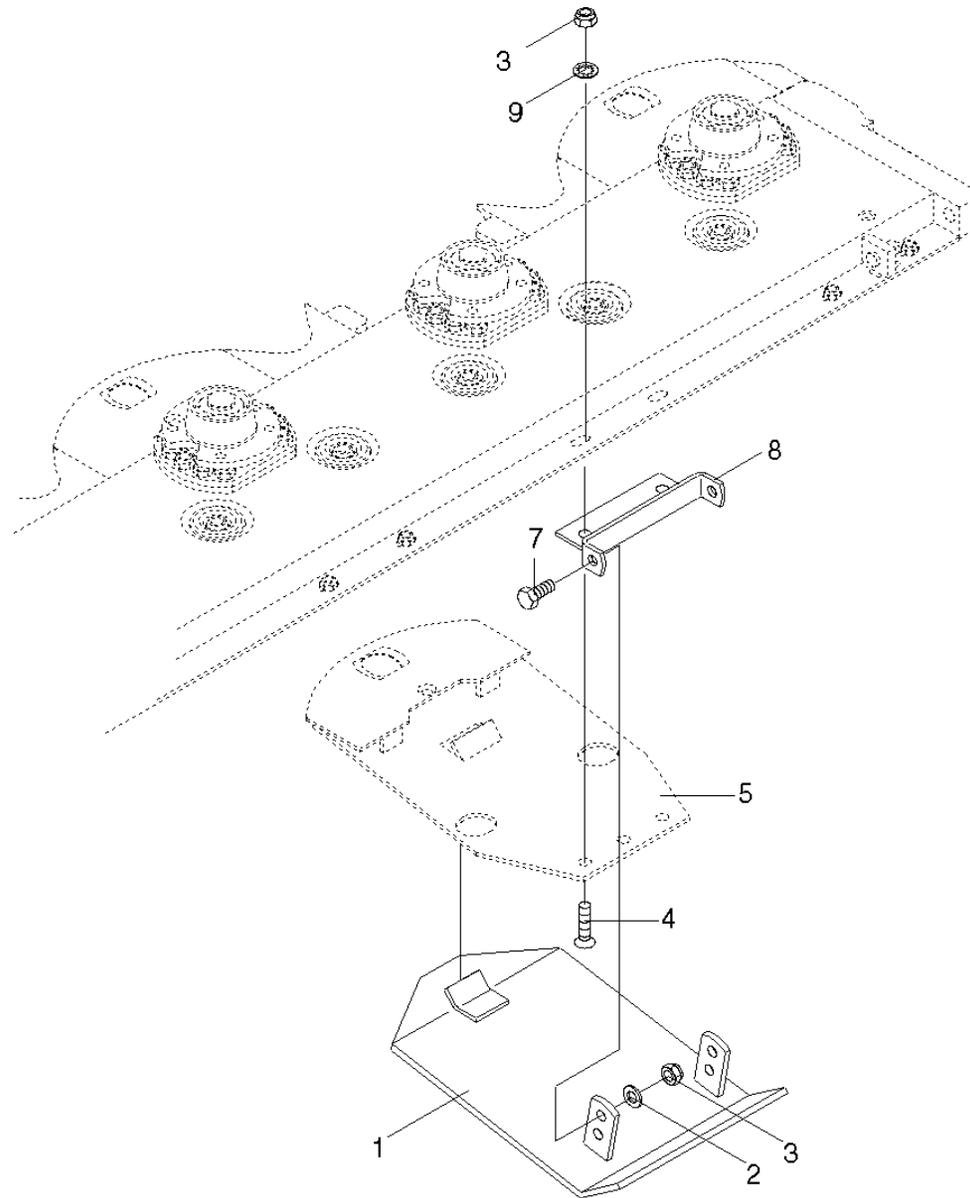


448 653 1

Mower Beam Cutting Discs

Mower Beam Cutting Discs

Item	Part Number	Description	Serial # Ranges	AM-203S	AM-243S	AM-283S	AM-323S	Notes
1	900.632.0	Hex Head Bolt		18	24	26	32	M10 X 16
2	909.909.0	Detent Edged Washer		20	24	28	32	SKM10
3	909.602.1	Self Locking Nut		10	12	14	16	
4	925.303.1	Wrench		1	1	1	1	17/19mm
5	139.680.0	Mower Disc		2	4	4	4	L=320mm
6	139.888.0	Knife L/H		5	6	7	8	112mm Long
	139.889.0	Knife R/H		5	6	7	8	112mm Long
7	141.053.4	Blade Fastening Bolt		10	12	14	16	
8	139.685.0	Mower Drum		2	2	2	4	
9	906.948.0	Self Tapping Screw		8	8	8	16	B6.3 X 13
10	144.943.2	Cover		2	2	2	4	
11	139.730.0	Mower Disc		1		1		L=292mm
12	900.636.0	Hex Head Bolt		2		2		M10 X 25
13	139.800.0	Roof Shaped Knife (For rocky conditions)		10	12	14	16	177mm Long

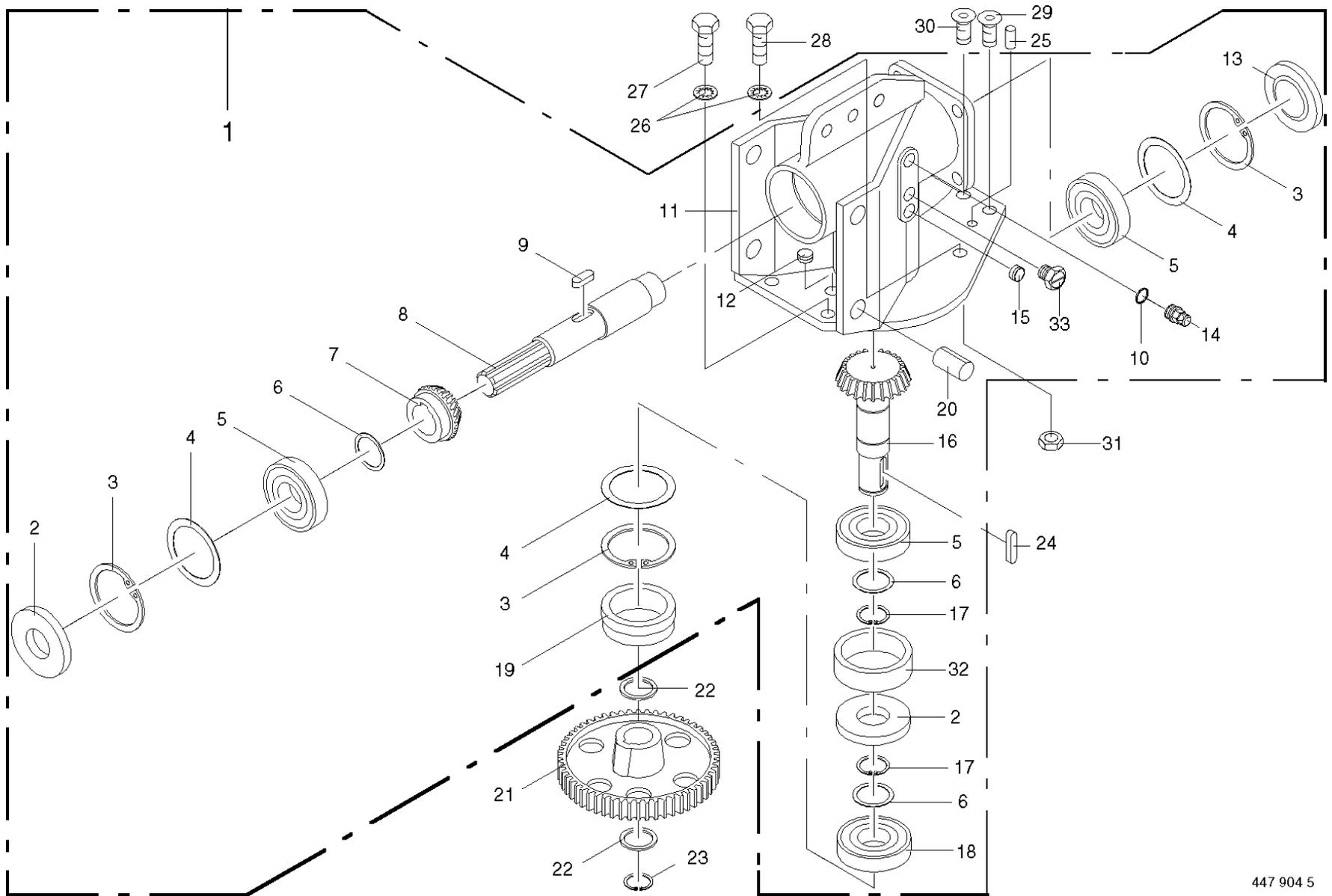


448 968 2

Optional High Cut Skids

Optional High Cut Skids

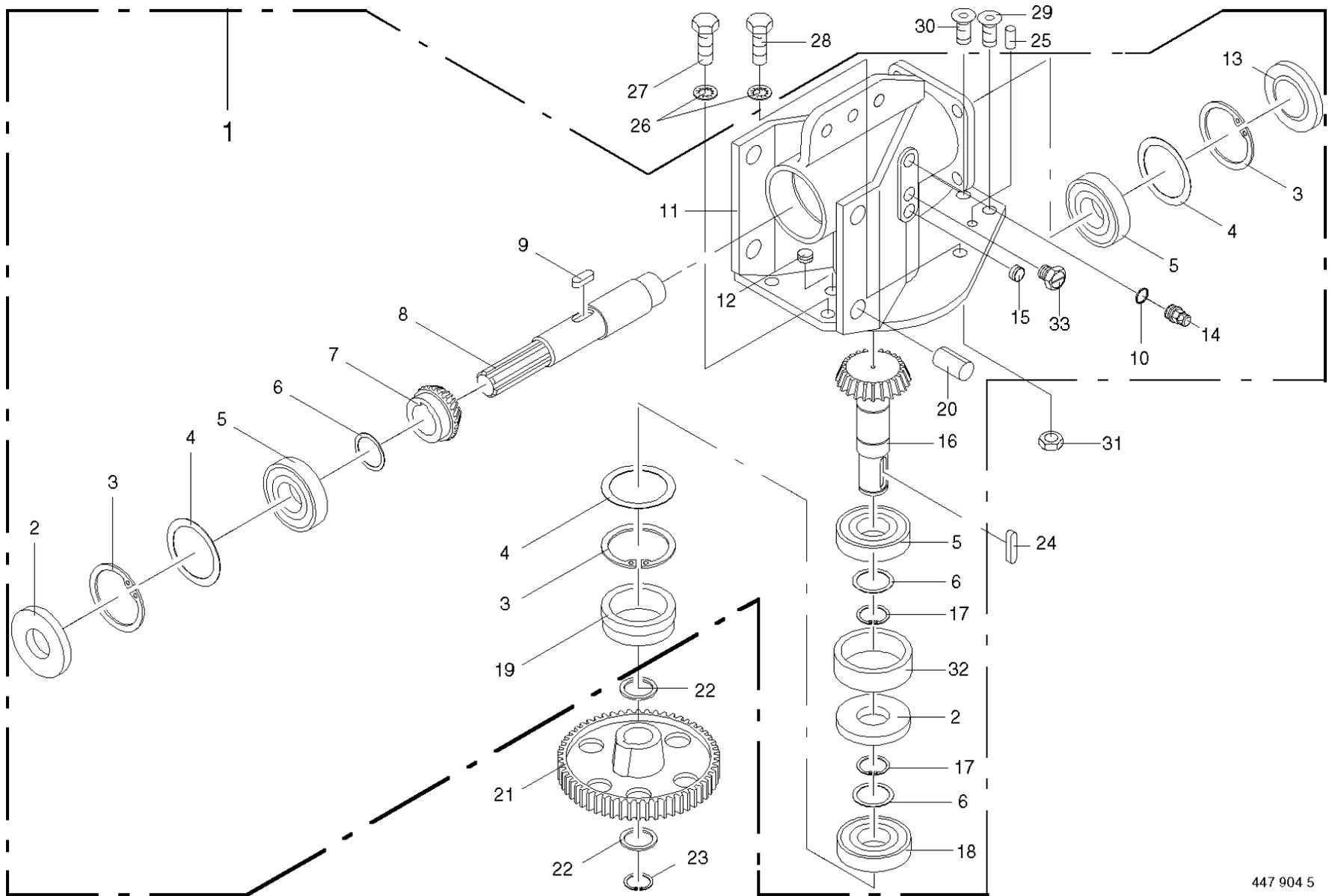
Item	Part Number	Description	Serial # Ranges	AM-203S	AM-243S	AM-283S	AM-323S	Notes
1	150.310.0	High Cut Skid		2	2	2	2	
2	910.506.0	Washer		4	4	4	4	13 X 24 X 2.5
3	908.701.0	Hex Nut		8	8	8	8	M12
4	904.063.1	Countersunk Screw		4	4	4	4	M12 X 30 - 10.9
5	150.269.0	Skid		2	2	2	2	
7	900.655.0	Hex Head Bolt		4	4	4	4	M12 X 25
8	150.314.0	Yoke		2	2	2	2	
9	909.910.0	Detent Edged Washer		4	4	4	4	SKM12



Main Gearbox

Main Gearbox

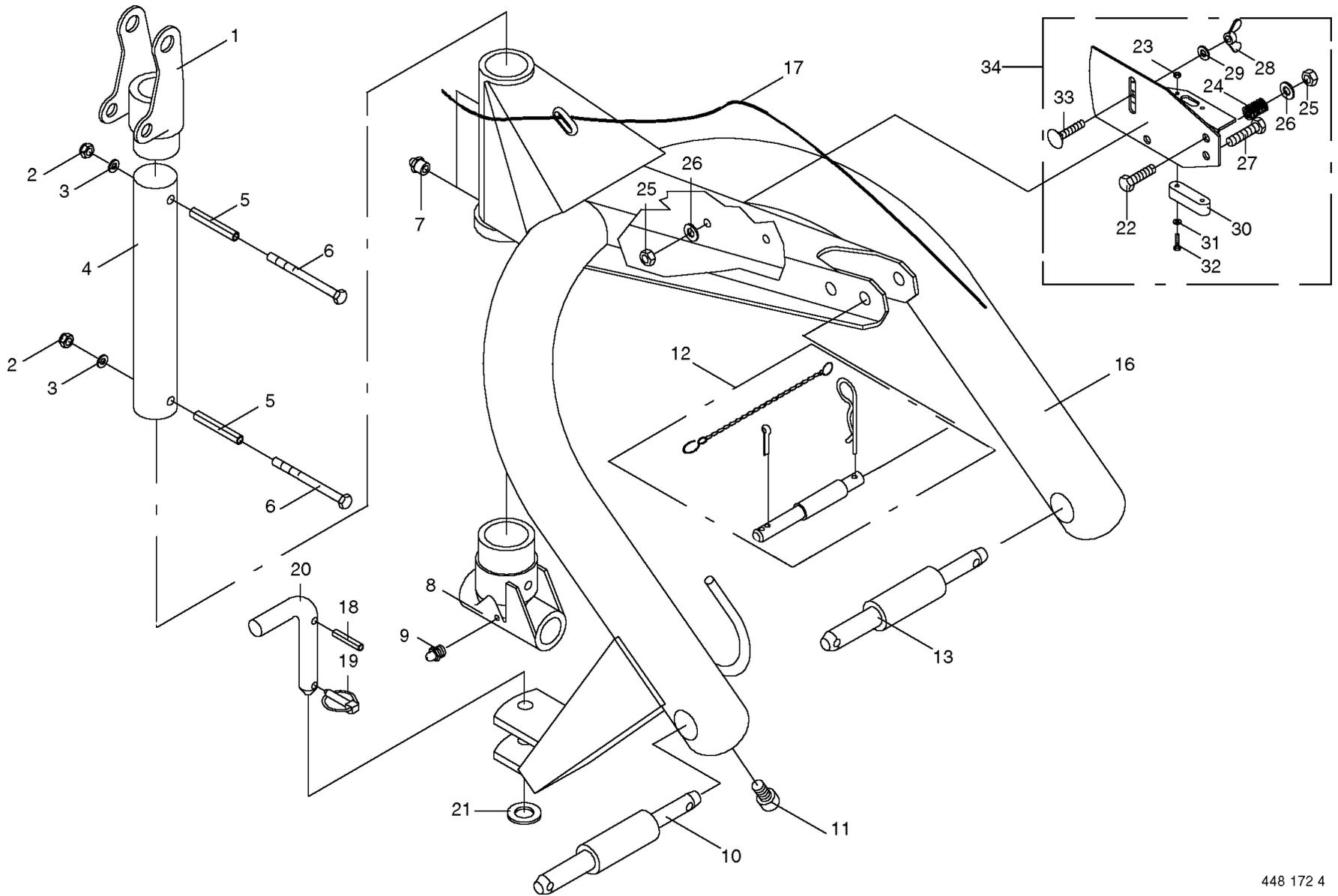
Item	Part Number	Description	Serial # Ranges	AM-203S	AM-243S	AM-283S	AM-323S	Notes
1	139.301.0	Main Gearbox Complete		1	1	1	1	
	926.101.0	Oil		1	1	1	1	.4 Liter SAE 90
2	936.365.0	Radial Seal		2	2	2	2	B2 40 X 90 X 12
3	911.680.0	Circlip		3	3	3	3	I90 X 3.0
4	910.974.0	Shim		X	X	X	X	70 X 90 X 1.0
	910.972.0	Shim		X	X	X	X	70 X 90 X .3
	910.970.0	Shim		X	X	X	X	70 X 90 X .1
5	930.168.0	Bearing		3	3	3	3	6308
6	910.891.0	Shim		X	X	X	X	40 X 50 X 1.0
	910.890.0	Shim		X	X	X	X	40 X 50 X .5
	910.889.0	Shim		X	X	X	X	40 X 50 X .3
	910.888.0	Shim		X	X	X	X	40 X 50 X .1
7	139.304.0	Bevel Wheel		1	1	1	1	Z=20
8	139.303.0	Gearbox Shaft		1	1	1	1	Rd. 45 X 290
9	915.152.0	Flat Key		1	1	1	1	A12 X 8 X 32
10	937.727.0	Gasket Ring		1	1	1	1	A18 X 24 X 1.5
11	139.302.0	Gearbox Housing		1	1	1	1	
12	906.039.0	Screw Plug		1	1	1	1	M18 X 1.5
13	925.200.0	Core Plug		1	1	1	1	90
14	919.811.0	Breather		1	1	1	1	
15	906.040.1	Screw Plug		1	1	1	1	
16	139.305.0	Pinion Shaft		1	1	1	1	Z=20
17	911.545.0	Circlip		2	2	2	2	A40 X 1.75
18	930.568.0	Bearing		1	1	1	1	6308 2RS
19	139.306.0	Ring		1	1	1	1	
20	912.968.0	Roll Pin		4	4	4	4	25 X 36
21	144.339.3	Spur Gear		1	1	1	1	Z=59
22	911.134.0	Shim		X	X	X	X	35 X 45 X 1.0
	911.136.1	Shim		X	X	X	X	35 X 45 X 2.0
23	911.541.0	Circlip		1	1	1	1	A35 X 1.5
24	915.124.1	Flat Key		1	1	1	1	A10 X 8 X 45
25	915.780.1	Dowel Pin		1	1	1	1	12 M6 X 28
26	909.912.0	Detent Edged Washer		2	2	2	2	SKM16
27	900.674.0	Hex Head Bolt		1	1	1	1	M16 X 35
28	900.675.0	Hex Head Bolt		1	1	1	1	M16 X 40
29	904.019.0	Countersunk Screw		1	1	1	1	M16 X 40
30	904.095.2	Countersunk Screw		1	1	1	1	M16 X 55
31	908.620.0	Hex Nut		2	2	2	2	M16



Main Gearbox

Main Gearbox

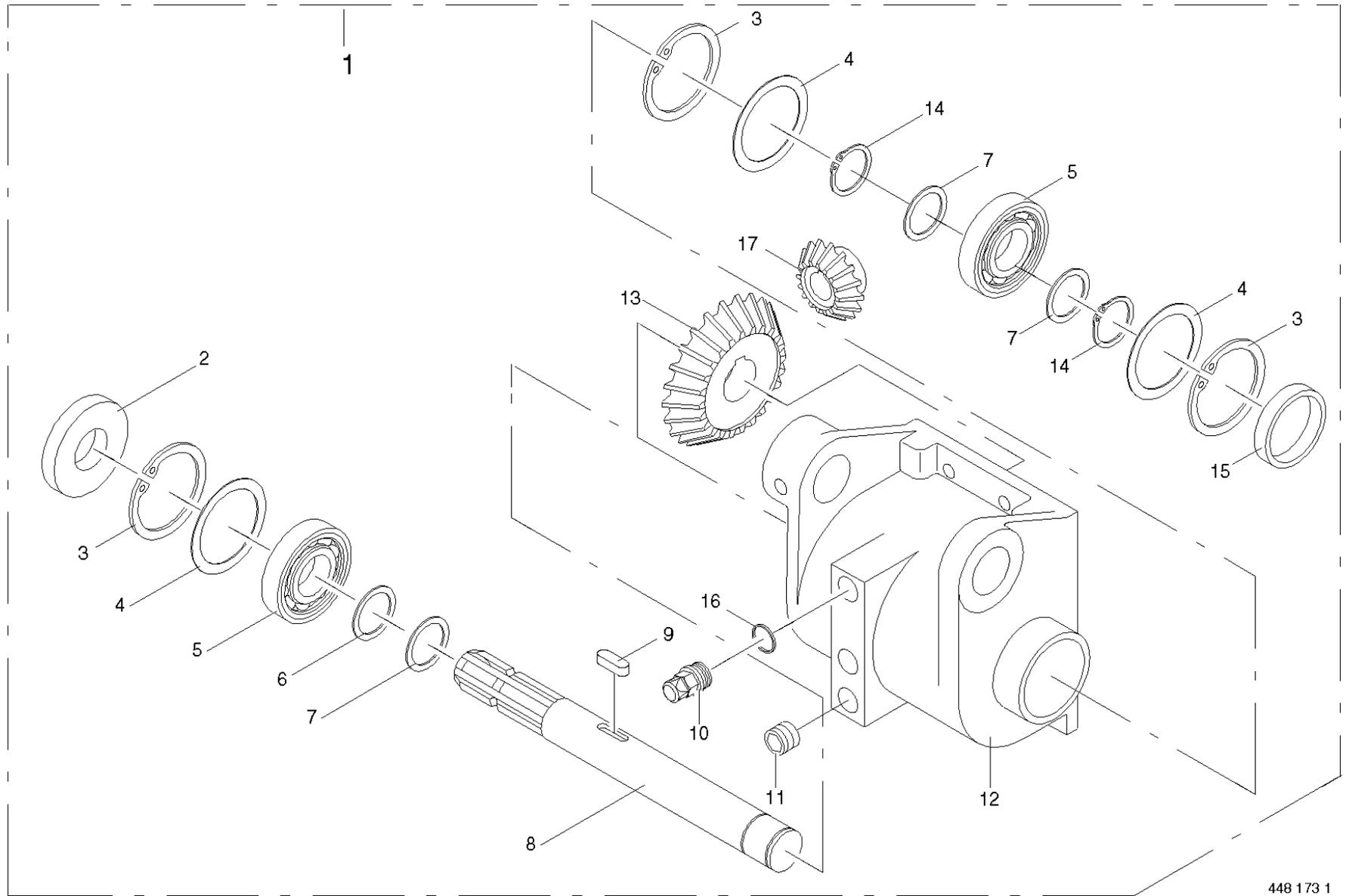
Item	Part Number	Description	Serial # Ranges	AM-203S	AM-243S	AM-283S	AM-323S	Notes
32	150.256.0	Spacer Bushing		1	1	1	1	M18 X 1.5
33	919.823.0	Oil Sight Glass		1	1	1	1	



Headstock

Headstock

Item	Part Number	Description	Serial # Ranges	AM-203S	AM-243S	AM-283S	AM-323S	Notes
1	144.550.3	Pressure Spring		1	1	1	1	
2	908.706.0	Hex Nut		2	2	2	2	M8
3	910.413.0	Washer		2	2	2	2	A8.4
4	144.553.1	Shaft		1	1	1	1	
5	912.780.1	Roll Pin		2	2	2	2	13 X 75
6	901.009.1	Hex Head Bolt		2	2	2	2	M8 X 90 - 10.9
7	919.105.0	Grease Nipple		1	1	1	1	AM 8 X 1
8	150.444.0	Foot Piece		1	1	1	1	
9	919.106.0	Grease Nipple		1	1	1	1	BM 8 X 1
10	139.805.0	Lower Link Pin		1	1	1	1	
11	903.205.0	Allen Screw		2	2	2	2	M16 X 20
12	144.141.2	Upper Link Pin		1	1	1	1	Category I & II
13	139.804.0	Lower Link Pin		1	1	1	1	
16	139.931.0	Headstock		1	1	1	1	
17	144.415.1	Plastic Cable		1	1	1	1	Rd. 6 X 3.7m
18	912.670.0	Roll Pin		1	1	1	1	8 X 40
19	917.007.1	Lynch Pin		1	1	1	1	7.5 X 42
20	150.032.0	Pin		1	1	1	1	Rd. 20 X 185
21	910.512.2	Washer		1	1	1	1	21 X 37 X 3
22	901.431.0	Hex Head Bolt		1	1	1	1	M10 X 40
23	908.006.1	Hex Nut		2	2	2	2	M4
24	052.053.1	Pressure Spring		1	1	1	1	
25	908.758.0	Hex Nut		3	3	3	3	M10
26	910.414.0	Washer		3	3	3	3	A10.5
27	900.638.0	Hex Head Bolt		2	2	2	2	M10 X 35
28	909.410.1	Wing Nut		1	1	1	1	M8
29	910.413.0	Washer		1	1	1	1	A8.4
30	938.514.0	Air Level		1	1	1	1	
31	910.325.0	Washer		2	2	2	2	4.3 X 9.0 X .8
32	900.246.0	Hex Head Bolt		2	2	2	2	M4 X 25
33	904.731.1	Flat Round Bolt		1	1	1	1	M8 X 20
34	150.213.0	Air Level Complete		1	1	1	1	

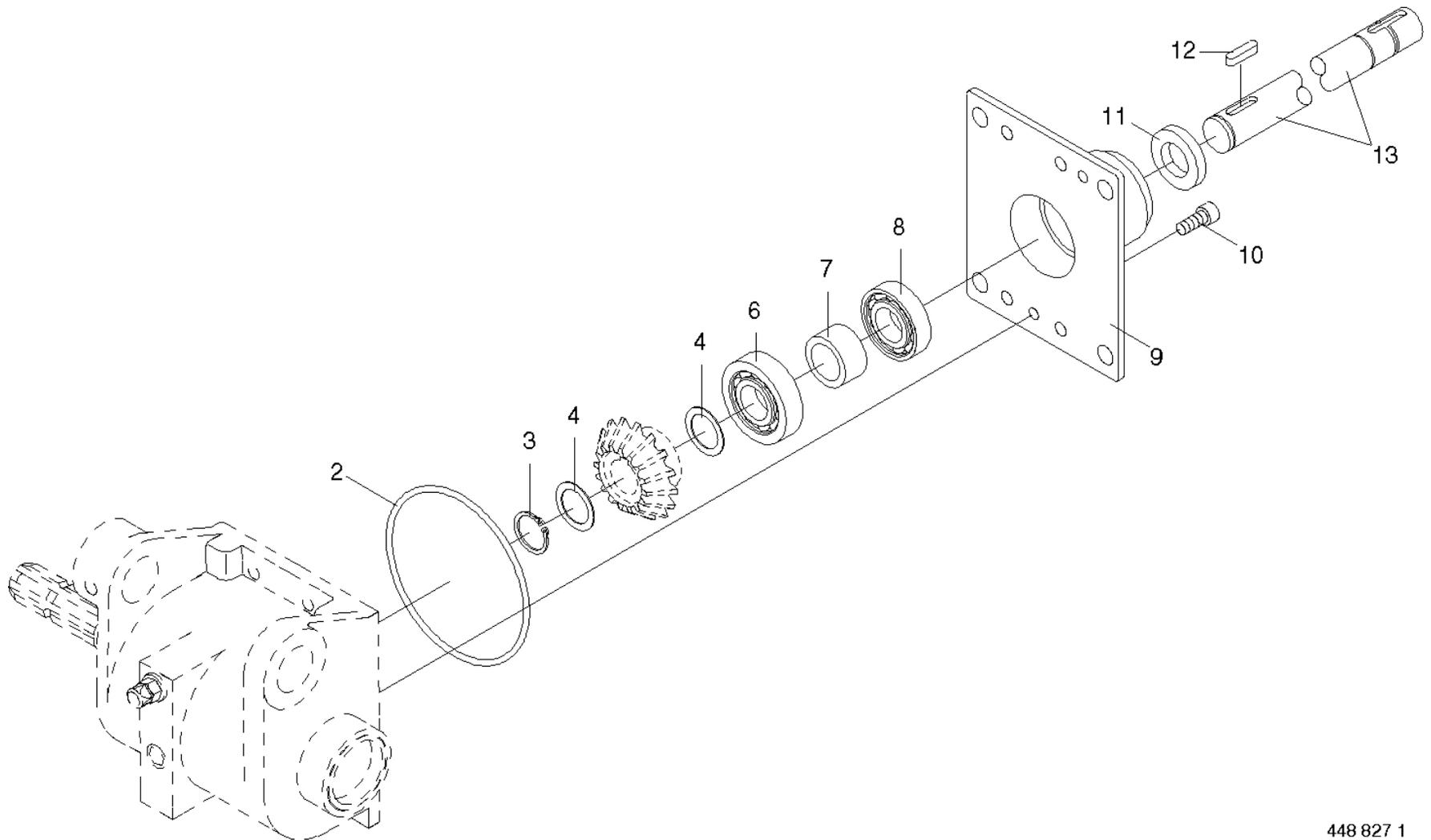


448 173 1

Carrier Beam Gearbox

Carrier Beam Gearbox

Item	Part Number	Description	Serial # Ranges	AM-203S	AM-243S	AM-283S	AM-323S	Notes
1	150.037.0	Main Gearbox		1	1	1	1	
	926.101.0	Oil		1	1	1	1	.5 Liter SAE 90
2	936.339.0	Radial Seal		1	1	1	1	B2 35 X 80 X 13
3	911.673.0	Circlip		3	3	3	3	I80 X 2.5
4	910.965.0	Shim		X	X	X	X	63 X 80 X 2.0
	910.962.0	Shim		X	X	X	X	63 X 80 X .3
	910.960.0	Shim		X	X	X	X	63 X 80 X .1
5	930.167.0	Bearing		2	2	2	2	6307
6	910.727.0	Washer		1	1	1	1	S 35 X 45 X 2.5
7	911.130.0	Shim		X	X	X	X	35 X 45 X .1
	911.132.0	Shim		X	X	X	X	35 X 45 X .3
	911.136.0	Washer		X	X	X	X	35 X 45 X 2
8	139.662.0	Drive Shaft		1	1	1	1	Rd. 37 X 310
9	915.108.0	Flat Key		1	1	1	1	A10 X 8 X 30
10	919.811.0	Breather		1	1	1	1	M18 X 1.5
11	906.040.1	Screw Plug		2	2	2	2	M18 X 1.5
12	139.661.1	Gearbox Housing		1	1	1	1	
13	150.000.0	Bevel Wheel		1	1	1	1	Z=25
14	911.541.0	Circlip		2	2	2	2	A35 X 1.5
15	925.205.1	Core Plug		1	1	1	1	
16	937.727.0	Gasket Ring		1	1	1	1	A18 X 24 X 1.5
17	150.001.0	Bevel Wheel		1	1	1	1	Z=16

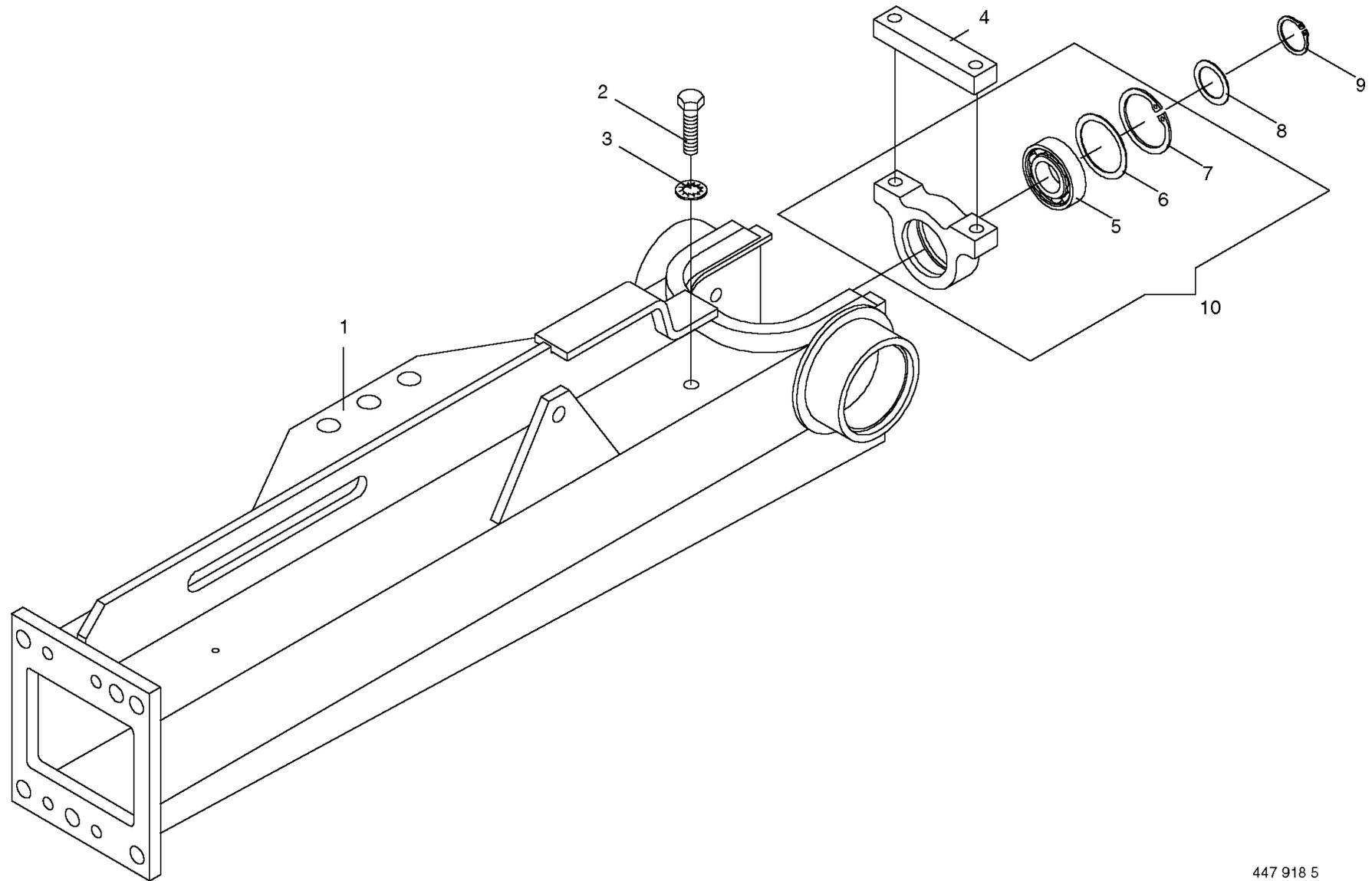


448 827 1

Carrier Beam Gearbox Installation

Carrier Beam Gearbox Installation

Item	Part Number	Description	Serial # Ranges	AM-203S	AM-243S	AM-283S	AM-323S	Notes
2	937.546.0	O-Ring		1	1	1	1	140 X 3
3	911.535.0	Circlip		1	1	1	1	A30 X 1.5
4	910.863.0	Shim		X	X	X	X	30 X 42 X .5
	910.864.0	Shim		X	X	X	X	30 X 42 X 1.0
	910.865.0	Shim		X	X	X	X	30 X 42 X 2.0
6	930.566.0	Bearing		1	1	1	1	6306 2RS
7	139.529.0	Spacer Bushing		1	1	1	1	
8	930.536.1	Bearing		1	1	1	1	6206 2RS
9	150.167.0	Gearbox Cover		1	1	1	1	
10	903.106.0	Allen Screw		4	4	4	4	M10 X 25
11	936.317.1	Radial Seal		1	1	1	1	B2 30 X 52 X 12
12	915.072.0	Flat Key		1	1	1	1	A8 X 7 X 32
13	139.522.0	Drive Shaft		1	1	1	1	Rd. 30 X 812

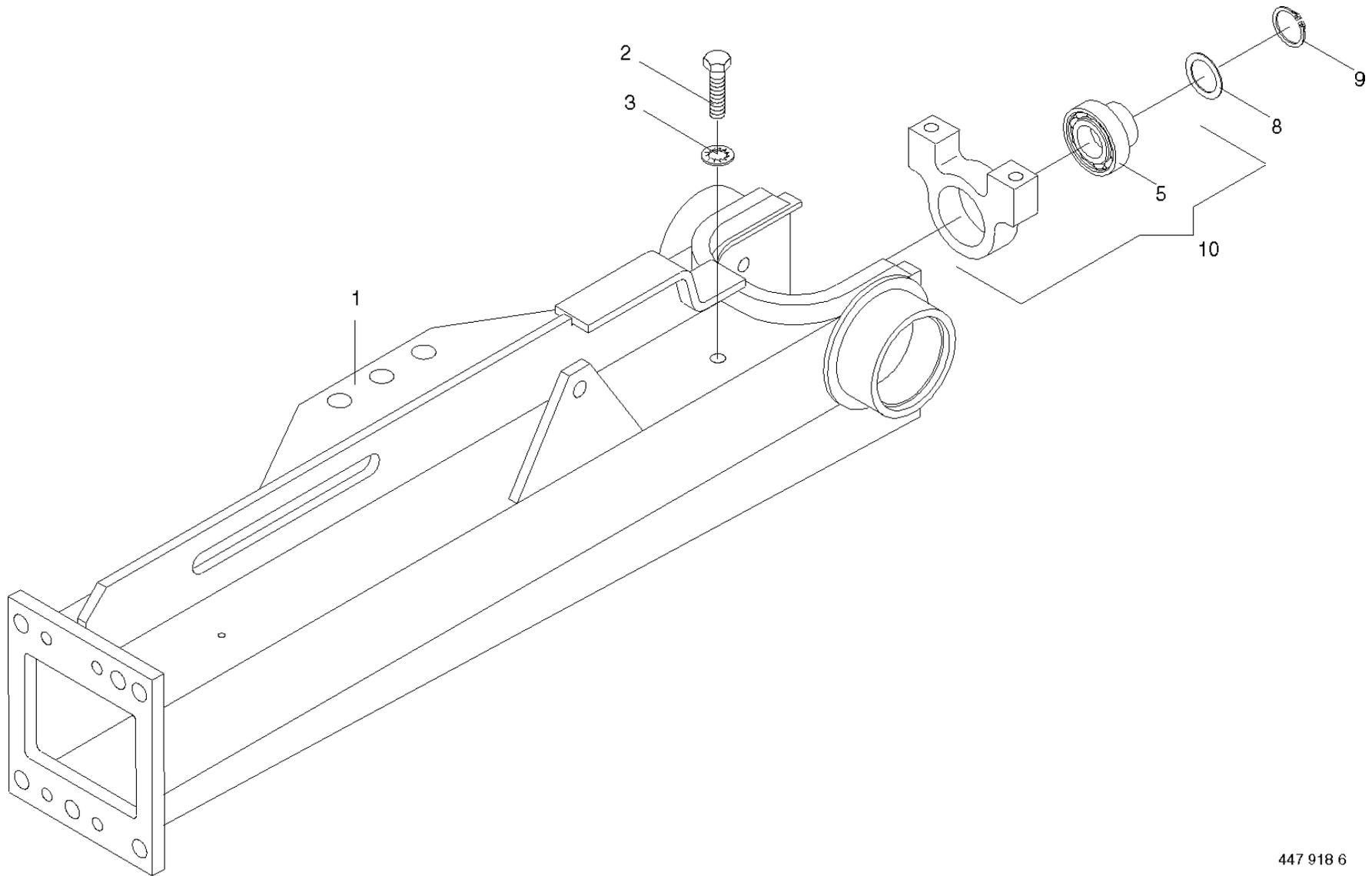


447 918 5

Carrier Beam - Serial Number 403600-423966

Carrier Beam - Serial Number 403600-423966

Item	Part Number	Description	Serial # Ranges	AM-203S	AM-243S	AM-283S	AM-323S	Notes
1	150.160.0	Supporting Beam		1	1	1	1	
2	901.453.0	Hex Head Bolt		2	2	2	2	M12 X 65
3	909.910.0	Detent Edged Washer		2	2	2	2	SKM12
4	139.494.1	Strap		1	1	1	1	
5	930.536.1	Bearing		1	1	1	1	6206 2RS
6	910.902.0	Shim		X	X	X	X	50 X 62 X .3
	910.903.0	Shim		X	X	X	X	50 X 62 X .5
	910.904.0	Shim		X	X	X	X	50 X 62 X 1.0
7	911.659.0	Circlip		1	1	1	1	I62 X 2.0
8	910.863.0	Shim		X	X	X	X	30 X 42 X .5
	910.864.0	Shim		X	X	X	X	30 X 42 X 1.0
	910.865.0	Shim		X	X	X	X	30 X 42 X 2.0
9	911.535.0	Circlip		1	1	1	1	A30 X 1.5
10	155.099.0	Bearing		1	1	1	1	

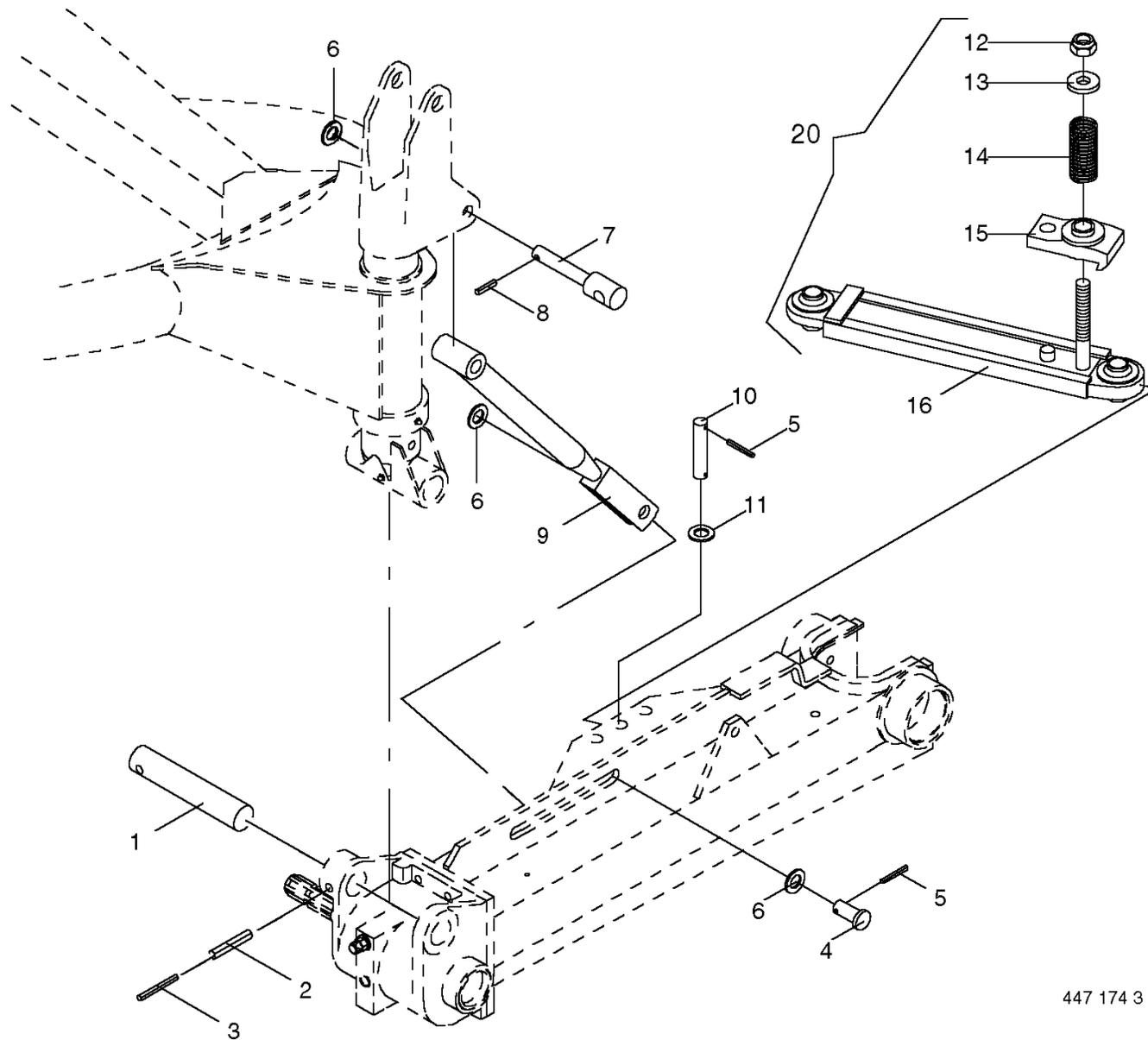


447 918 6

Carrier Beam - Serial Number 423967-

Carrier Beam - Serial Number 423967-

Item	Part Number	Description	Serial # Ranges	AM-203S	AM-243S	AM-283S	AM-323S	Notes
1	150.160.0	Supporting Beam		1	1	1	1	
2	901.453.0	Hex Head Bolt		2	2	2	2	M12 X 65
3	909.910.0	Detent Edged Washer		2	2	2	2	SKM12
4	139.494.1	Strap		1	1	1	1	
5	934.612.0	Bearing		1	1	1	1	AS 206 LLU
8	910.863.0	Shim		X	X	X	X	30 X 42 X .5
	910.864.0	Shim		X	X	X	X	30 X 42 X 1.0
	910.865.0	Shim		X	X	X	X	30 X 42 X 2.0
9	911.535.0	Circlip		1	1	1	1	A30 X 1.5
10	150.282.0	Bearing		1	1	1	1	

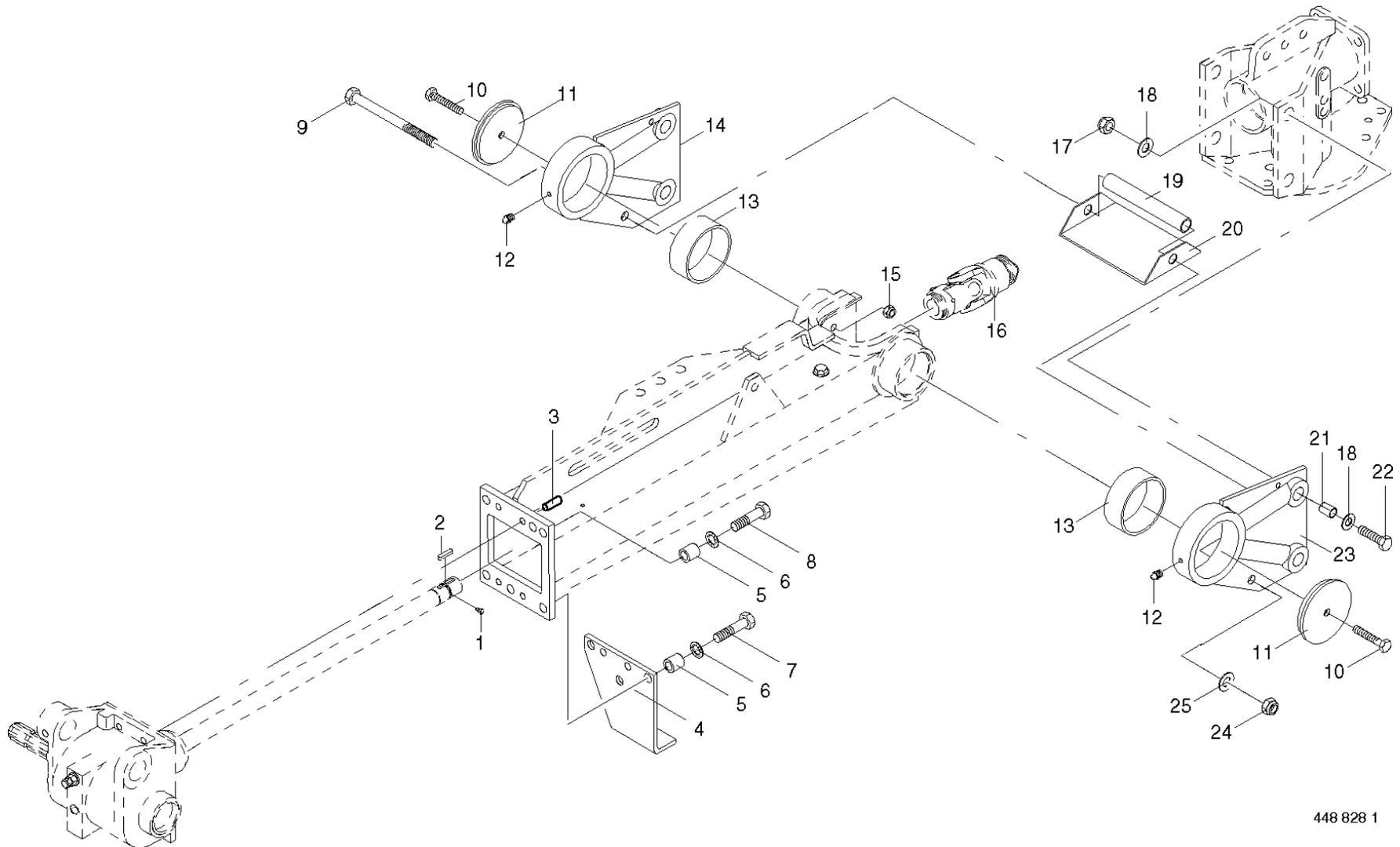


Carrier Beam Mounting & Breakaway

447 174 3

Carrier Beam Mounting & Breakaway

Item	Part Number	Description	Serial # Ranges	AM-203S	AM-243S	AM-283S	AM-323S	Notes
1	139.455.0	Axle		1	1	1	1	Rd. 40 X 215
2	912.780.1	Roll Pin		1	1	1	1	13 X 75
3	912.681.1	Roll Pin		1	1	1	1	8 X 75
4	916.082.1	Pin		1	1	1	1	
5	912.616.1	Roll Pin		3	3	3	3	5 X 40
6	910.512.2	Washer		3	3	3	3	B21
7	139.456.0	Pin		1	1	1	1	35 X 175
8	912.673.0	Roll Pin		1	1	1	1	8 X 36
9	139.770.0	Guide Rail		1	1	1	1	
10	916.309.0	Pin		1	1	1	1	20 X 95
11	910.826.0	Shim		2	2	2	2	20 X 28 X 1.0
12	908.721.0	Hex Nut		1	1	1	1	NM20
13	910.625.0	Washer		1	1	1	1	21 X 50 X 8
14	139.178.0	Pressure Spring		1	1	1	1	
15	139.054.0	Ratchet		1	1	1	1	
16	139.561.0	Breakaway Bar		1	1	1	1	
20	139.560.0	Breakaway Bar Complete		1	1	1	1	

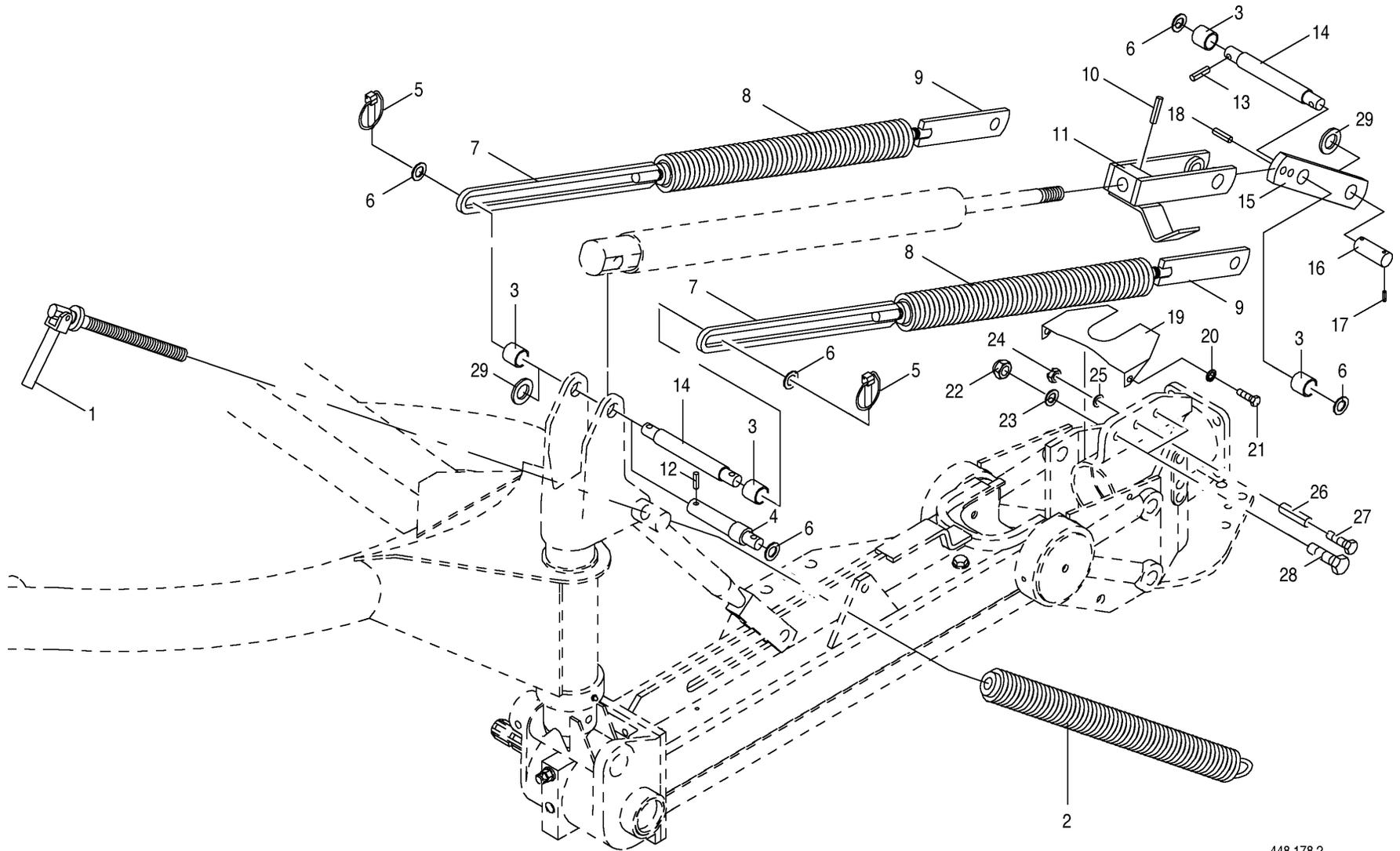


448 828 1

Carrier Beam Pivot

Carrier Beam Pivot

Item	Part Number	Description	Serial # Ranges	AM-203S	AM-243S	AM-283S	AM-323S	Notes
1	902.401.0	Hex Head Bolt		1	1	1	1	BM12 X 25
2	915.078.0	Flat Key		1	1	1	1	A8 X 7 X 40
3	915.765.0	Cylinder Pin		2	2	2	2	A12 X 35
4	150.214.0	Parking Stand		1	1	1	1	
5	271.388.0	Spacer Bushing		4	4	4	4	Ro. 25 X 5 X 26
6	909.904.0	Detent Edged Washer		4	4	4	4	SKZ16
7	901.484.0	Hex Head Bolt		2	2	2	2	M16 X 70
8	901.483.0	Hex Head Bolt		2	2	2	2	M16 X 65
9	901.155.0	Hex Head Bolt		1	1	1	1	M16 X 240
10	901.122.0	Hex Head Bolt		2	2	2	2	M12 X 70
11	139.696.0	Cap		2	2	2	2	
12	919.105.0	Grease Nipple		2	2	2	2	AM 8 X 1
13	139.495.0	Bushing		2	2	2	2	
14	139.663.0	Front Hinge		1	1	1	1	Includes Items 12 & 13
15	908.701.0	Hex Nut		2	2	2	2	M12
16	949.191.0	Double U-Joint		1	1	1	1	1 3/8"
17	908.714.0	Hex Nut		4	4	4	4	NM14
18	910.363.0	Washer		8	8	8	8	15
19	139.567.0	Distance Tube		1	1	1	1	
20	139.658.0	Guard		1	1	1	1	
21	912.968.0	Roll Pin		4	4	4	4	25 X 36
22	901.162.0	Hex Head Bolt		4	4	4	4	M14 X 70
23	139.664.0	Rear Hinge		1	1	1	1	Includes Items 12 & 13
24	908.716.1	Hex Nut		1	1	1	1	NM16
25	910.621.0	Washer		1	1	1	1	17.5 X 35 X 2

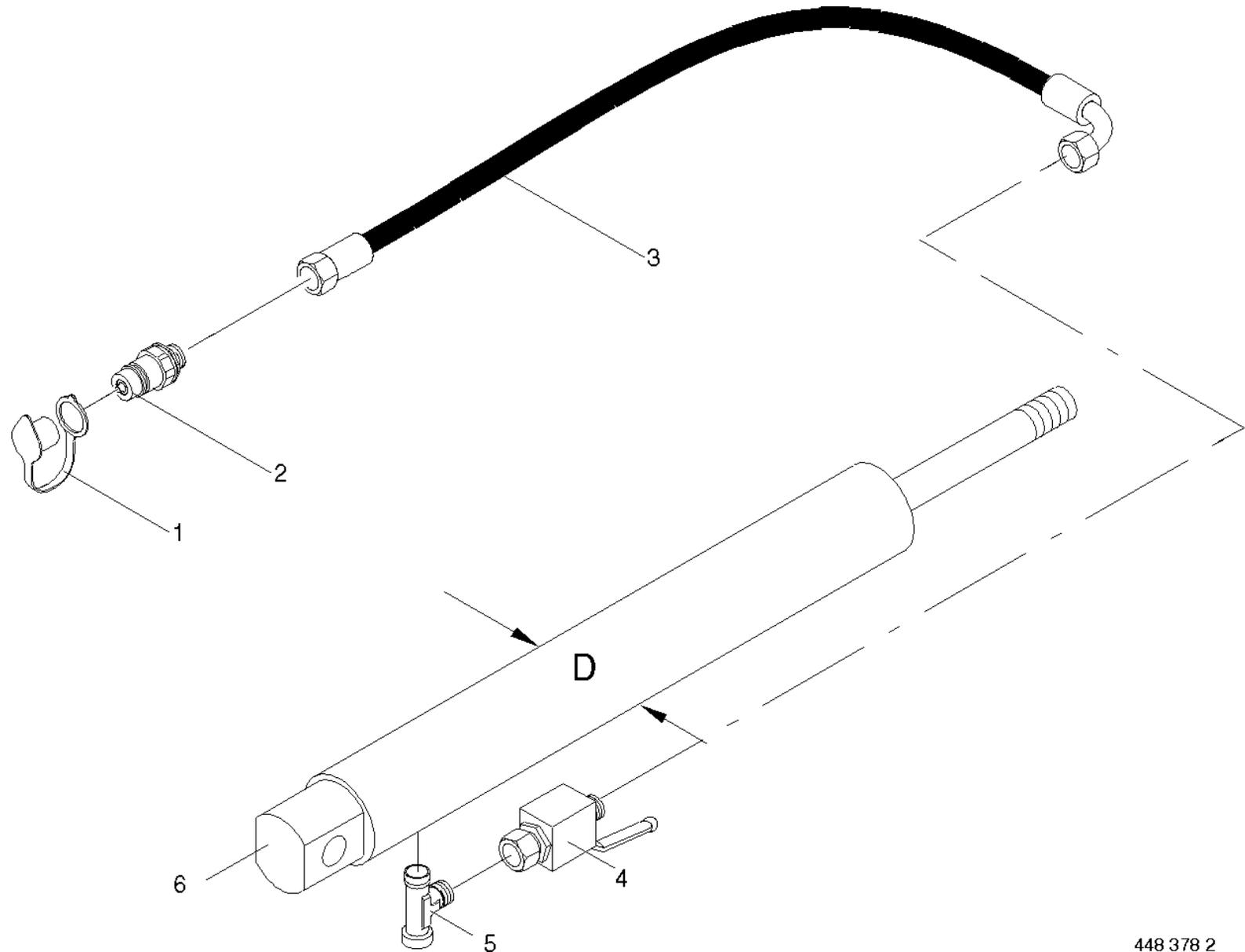


448 178 2

Flotation Springs

Flotation Springs

Item	Part Number	Description	Serial # Ranges	AM-203S	AM-243S	AM-283S	AM-323S	Notes
1	143.158.2	Spindle		1	1	1	1	
2	143.070.0	Tension Spring		1	1	1	1	
3	139.517.0	Spacer Bushing				4	4	
4	145.267.3	Pin		2	2			Rd. 30 X 150
5	917.009.0	Lynch Pin			1	2	2	8 X 42
6	910.512.2	Washer			2	4	4	B21
7	145.643.2	Adjuster			1	2	2	
8	250.737.1	Tension Spring			1	2		Rd. 9 X 500
	145.155.2	Tension Spring					2	Rd. 10 X 600
9	139.515.0	Adjuster			1	2	2	
10	912.644.1	Roll Pin		1	1	1	1	6 X 40
11	139.504.0	Pulling Support		1	1	1	1	
12	912.670.0	Roll Pin		1	1			8 X 40
13	912.673.0	Roll Pin		2	2	2	2	8 X 36
14	139.569.0	Pin				2	2	25 X 188
15	139.941.0	Lever		1	1	1	1	
16	139.473.0	Pin		1	1	1	1	25 X 62
17	912.615.0	Roll Pin		2	2	2	2	5 X 36
18	912.774.0	Roll Pin		1	1	1	1	13 X 40
	912.670.0	Roll Pin		1	1	1	1	8 X 40
19	139.047.0	Guard		1	1	1	1	
20	909.909.0	Detent Edged Washer		2	2	2	2	SKM10
21	900.632.0	Hex Head Bolt		2	2	2	2	M10 X 16
22	908.716.1	Hex Nut		2	2	2	2	NM16
23	910.621.0	Washer		2	2	2	2	17.5 X 35 X 2
24	908.758.0	Hex Nut		1	1	1	1	M10
25	910.414.0	Washer		1	1	1	1	A10.5
26	912.526.0	Roll Pin		1	1	1	1	16 X 36
27	901.433.0	Hex Head Bolt		1	1	1	1	M10 X 50
28	901.132.0	Hex Head Bolt		2	2	2	2	M16 X 55
29	910.514.1	Washer		3	3	2	2	26 X 44 X 4

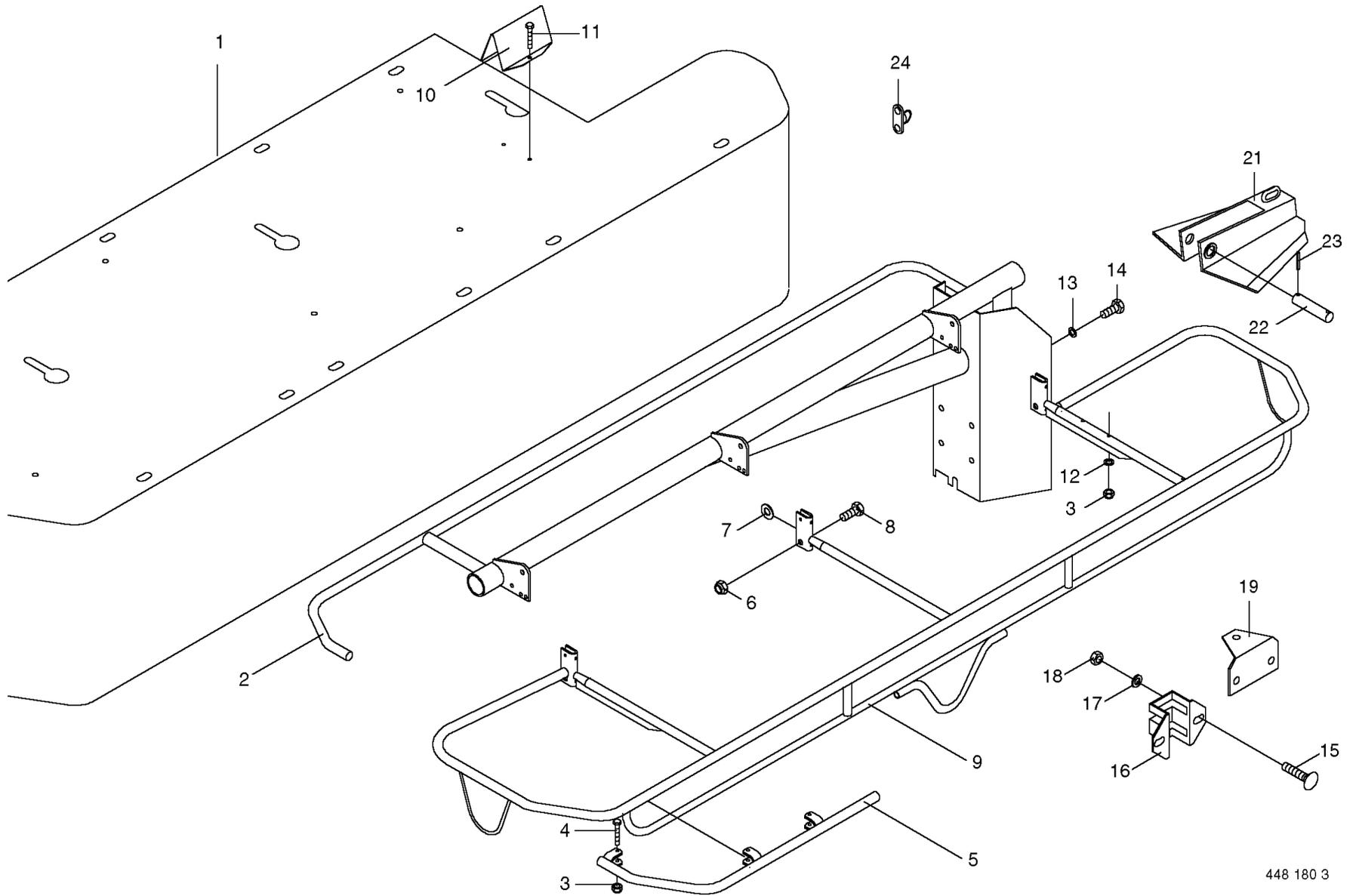


Hydraulic Cylinder

448 378 2

Hydraulic Cylinder

Item	Part Number	Description	Serial # Ranges	AM-203S	AM-243S	AM-283S	AM-323S	Notes
1	921.171.0	Dust Cap		1	1	1	1	M18 X 1.5 2000mm Long
2	921.145.0	Plug		1	1	1	1	
3	920.989.0	High Pressure Hose		1	1	1	1	
4	919.603.0	Ball Cock		1	1	1	1	
	919.664.0	Handle w/Screw		1	1	1	1	
5	921.234.0	Adjustable Restrictor		1	1	1	1	D=70 D=65 B60 X 3.2
6	921.292.0	Hydraulic Cylinder		1	1	1	1	
	921.433.1	Seal Kit		1	1	1	1	
	921.424.1	Seal Kit		1	1	1	1	
	911.864.0	Snap Ring		1	1	1	1	

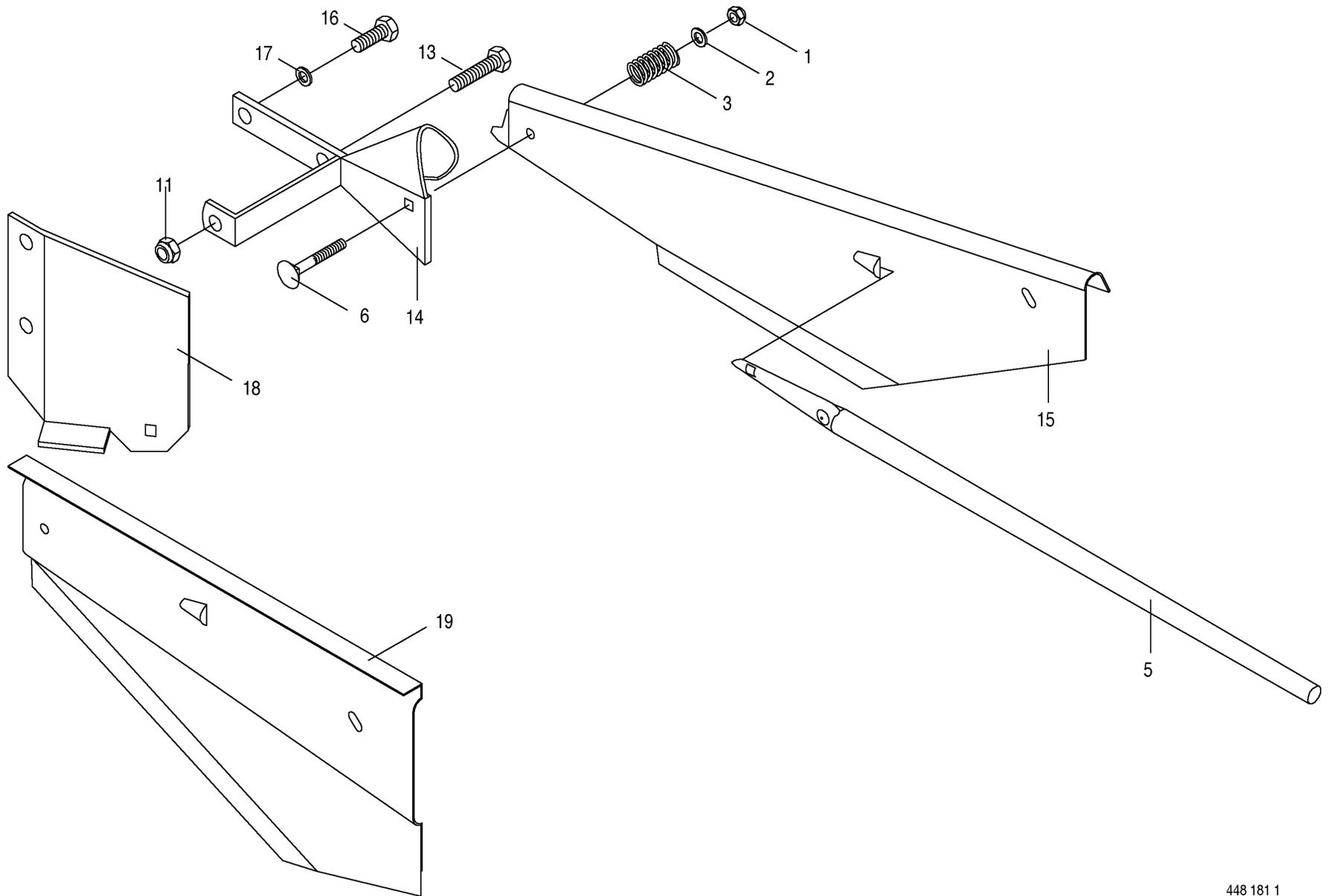


Skirt Frame

448 180 3

Skirt Frame

Item	Part Number	Description	Serial # Ranges	AM-203S	AM-243S	AM-283S	AM-323S	Notes
1	139.774.0 139.668.0 139.670.0 139.775.0	Plastic Cloth Plastic Cloth Plastic Cloth Plastic Cloth		1	1	1	1	
2	139.821.0	Rear Safety Frame		1				
	139.822.0 139.823.0 139.824.0	Rear Safety Frame Rear Safety Frame Rear Safety Frame			1	1	1	
3	908.706.0	Hex Nut		5	5	5	5	M8
4	901.423.0	Hex Head Bolt		3	3	3	3	M8 X 50
5	145.323.0	Elbow - Safety Frame		1	1	1	1	
6	908.716.1	Hex Nut		2	2	2	2	NM16
7	910.621.0	Washer		2	2	2	2	17.5 X 35 X 2
8	900.675.0	Hex Head Bolt		2	2	2	2	M16 X 40
9	139.890.0	Front Safety Frame		1				
	139.891.0 145.309.3 139.208.0	Front Safety Frame Front Safety Frame Front Safety Frame			1	1	1	
10	139.773.0	Decal Plate		1	1	1	1	
11	901.421.1	Hex Head Bolt		2	2	2	2	M8 X 40
12	910.413.0	Washer		2	2	2	2	A8.4
13	910.303.0	Washer		4	4	4	4	17 X 30 X 3
14	900.675.0	Hex Head Bolt		4	4	4	4	M16 X 40
15	904.730.0	Flat Round Bolt		2	2	2	2	M8 X 16
16	145.912.1	Light Support		1	1	1	1	
17	909.908.0	Detent Edged Washer		2	2	2	2	SKM8
18	908.210.0	Hex Nut		2	2	2	2	M8
19	139.861.0	Support		1	1	1	1	
21	139.520.0	Ratchet Plate		1	1	1	1	
22	143.482.1	Pin		1	1	1	1	
23	912.615.0	Roll Pin		2	2	2	2	5 X 36
24	924.242.0	Turn Lock		4	4	4	4	

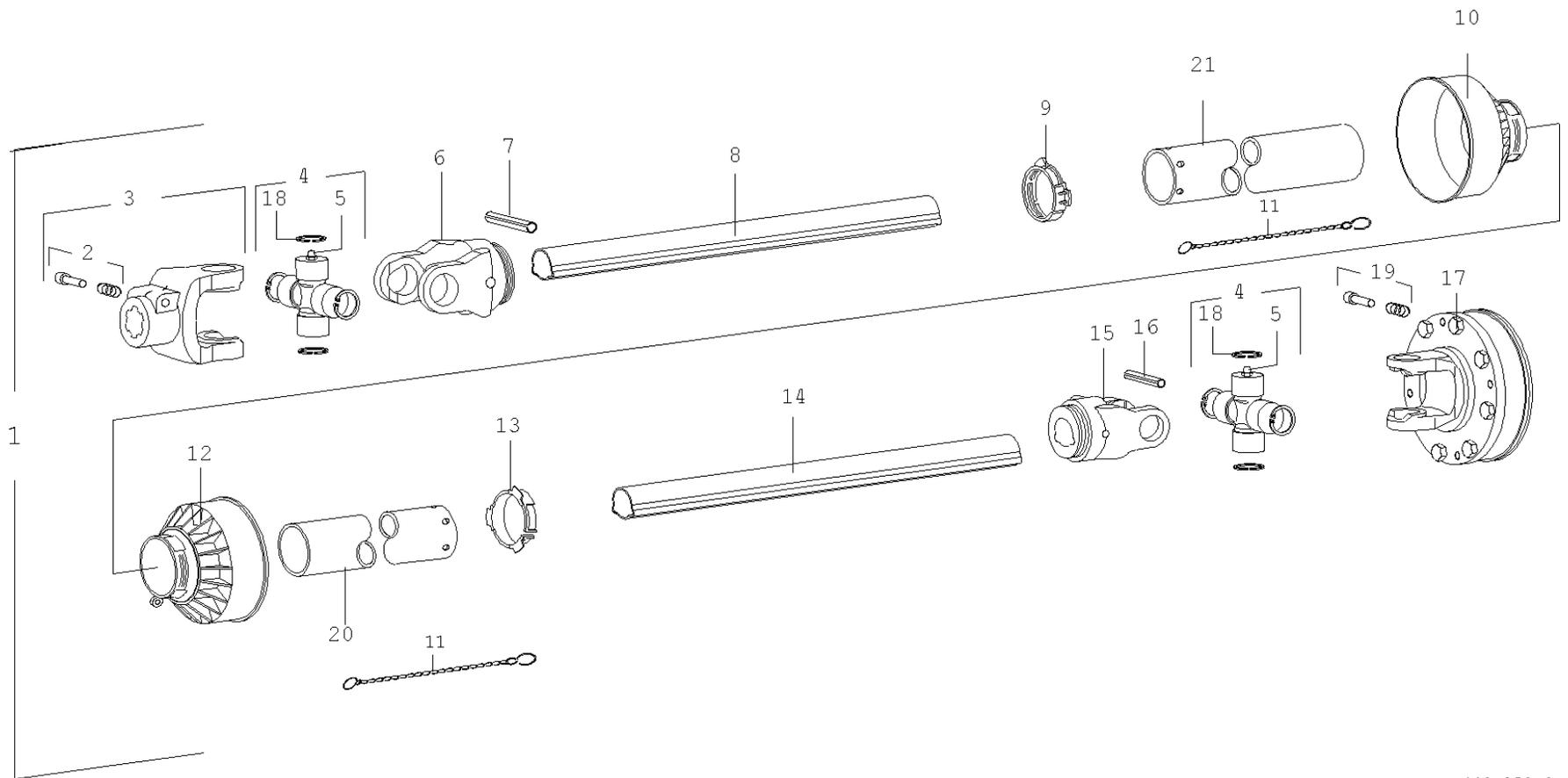


448 181 1

Swath Board

Swath Board

Item	Part Number	Description	Serial # Ranges	AM-203S	AM-243S	AM-283S	AM-323S	Notes
1	908.701.0	Hex Nut		1	1	1	1	M12
2	910.506.0	Washer		1	1	1	1	13 X 24 X 2.5
3	015.242.0	Pressure Spring		1	1	1	1	
5	938.155.0	Wooden Rod		1	1	1	1	
6	904.995.1	Flat Round Bolt		1	1	1	1	M12 X 90
11	908.716.1	Hex Nut		1	1	1	1	NM16
13	901.483.0	Hex Head Bolt		1	1	1	1	M16 X 65
14	139.830.0	Support		1	1	1	1	
15	139.080.0	Swath Board R/H		1	1	1	1	
16	900.675.0	Hex Head Bolt		1	1	1	1	M16 X 40
17	909.912.0	Detent Edged Washer		1	1	1	1	SKM16
18	139.912.0	Support		1	1	1	1	
19	144.985.1	Swath Board L/H		1	1	1	1	

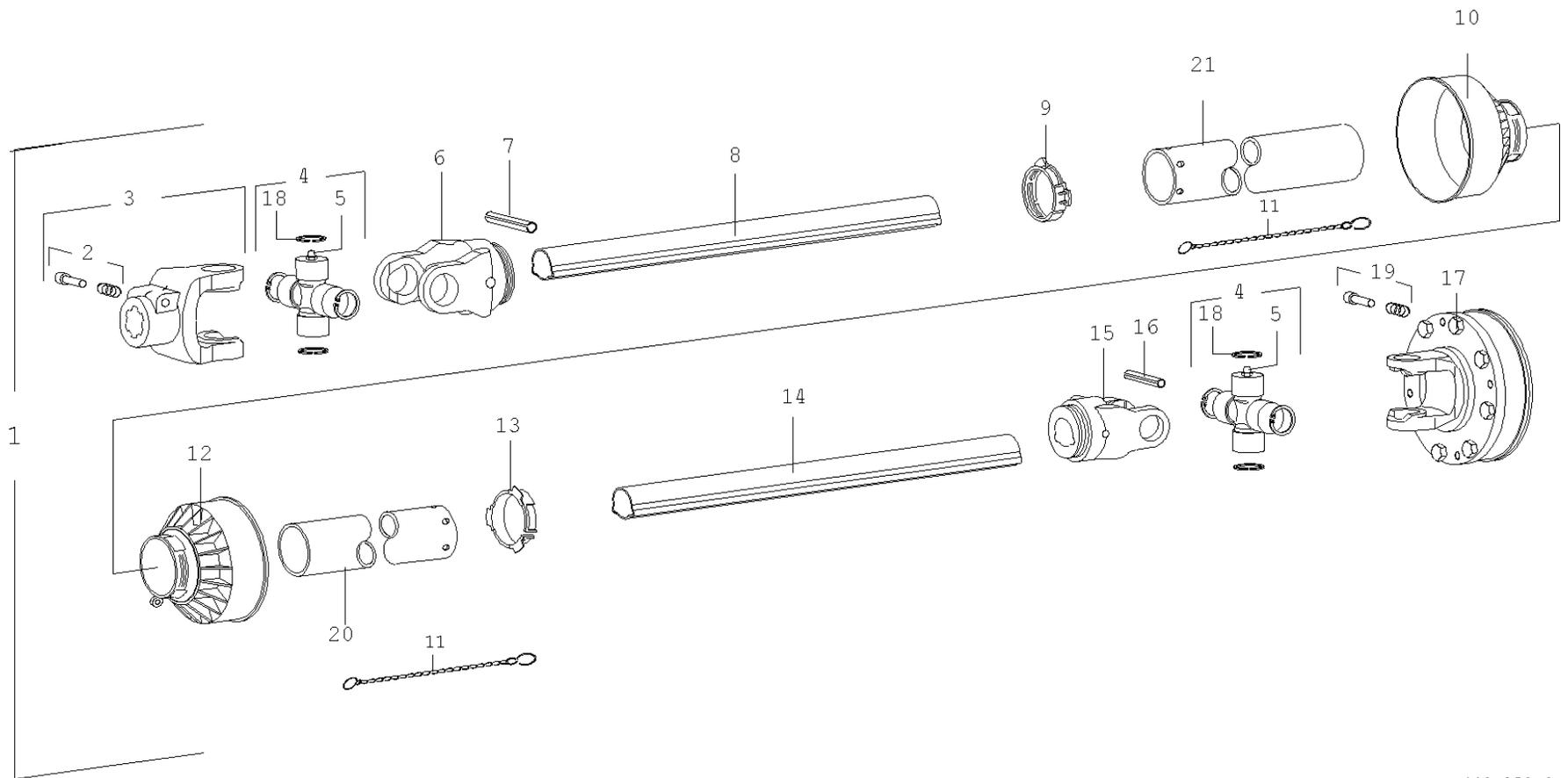


448 858 3

PTO Shaft - Serial Number 403600-456102

PTO Shaft - Serial Number 403600-456102

Item	Part Number	Description	Serial # Ranges	AM-	AM-	AM-	AM-	Notes
				203S	243S	283S	323S	
1	949.193.0	PTO Shaft		1	1	1	1	1000 NM
2	956.111.0	Locking Pin w/Spring		1	1	1	1	
3	956.113.0	Outer Yoke		1	1	1	1	1 3/8" 6 Spline
4	956.426.0	Cross Assembly		2	2	2	2	
5	919.106.0	Grease Nipple		2	2	2	2	BM 8 X 1
6	956.435.0	Yoke for Female Tube		1	1	1	1	
7	912.678.0	Roll Pin		1	1	1	1	8 X 60
8	956.157.0	Outer Tube		1	1	1	1	
9	956.119.0	Ring for Female Tube		1	1	1	1	
10	956.283.0	PTO Guard		1	1	1	1	
11	949.852.0	Chain		1	1	1	1	
12	956.286.0	PTO Guard		1	1	1	1	
13	956.120.0	Ring for Male Tube		1	1	1	1	
14	956.158.0	Male Tube		1	1	1	1	
15	956.439.0	Yoke for Male Tube		1	1	1	1	
16	912.677.0	Roll Pin		1	1	1	1	8 X 55
17	956.267.0	Friction Clutch		1	1	1	1	1000 NM
	956.162.1	Friction Disc		2	2	2	2	
18	956.430.0	Circlip		8	8	8	8	27 X 1.2
19	956.278.0	Locking Pin w/Spring		1	1	1	1	
20	956.285.0	Guard Tube		1	1	1	1	
21	956.284.0	Guard Tube		1	1	1	1	

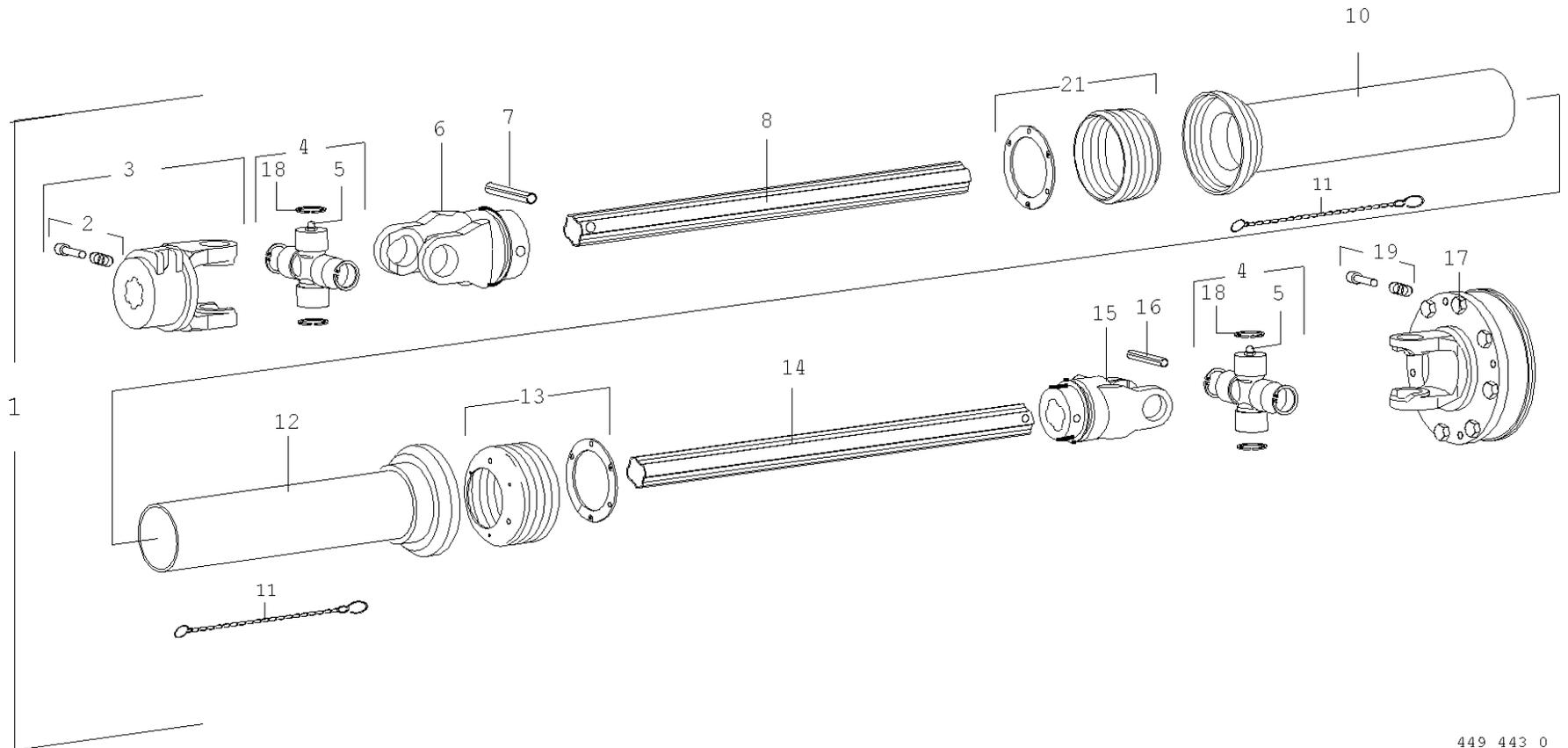


448 858 3

PTO Shaft - Serial Number 456103-474684

PTO Shaft - Serial Number 456103-474684

Item	Part Number	Description	Serial # Ranges	AM-203S	AM-243S	AM-283S	AM-323S	Notes
1	949.193.0	PTO Shaft		1	1			1000 NM
2	956.111.0	Locking Pin w/Spring		1	1			
3	956.113.0	Outer Yoke		1	1			1 3/8" 6 Spline
4	956.426.0	Cross Assembly		2	2			
5	919.106.0	Grease Nipple		2	2			BM 8 X 1
6	956.435.0	Yoke for Female Tube		1	1			
7	912.678.0	Roll Pin		1	1			8 X 60
8	956.157.0	Outer Tube		1	1			
9	956.119.0	Ring for Female Tube		1	1			
10	956.283.0	PTO Guard		1	1			
11	949.852.0	Chain		1	1			
12	956.286.0	PTO Guard		1	1			
13	956.120.0	Ring for Male Tube		1	1			
14	956.158.0	Male Tube		1	1			
15	956.439.0	Yoke for Male Tube		1	1			
16	912.677.0	Roll Pin		1	1			8 X 55
17	956.267.0	Friction Clutch		1	1			1000 NM
	956.162.1	Friction Disc		2	2			
18	956.430.0	Circlip		8	8			27 X 1.2
19	956.278.0	Locking Pin w/Spring		1	1			
20	956.285.0	Guard Tube		1	1			
21	956.284.0	Guard Tube		1	1			

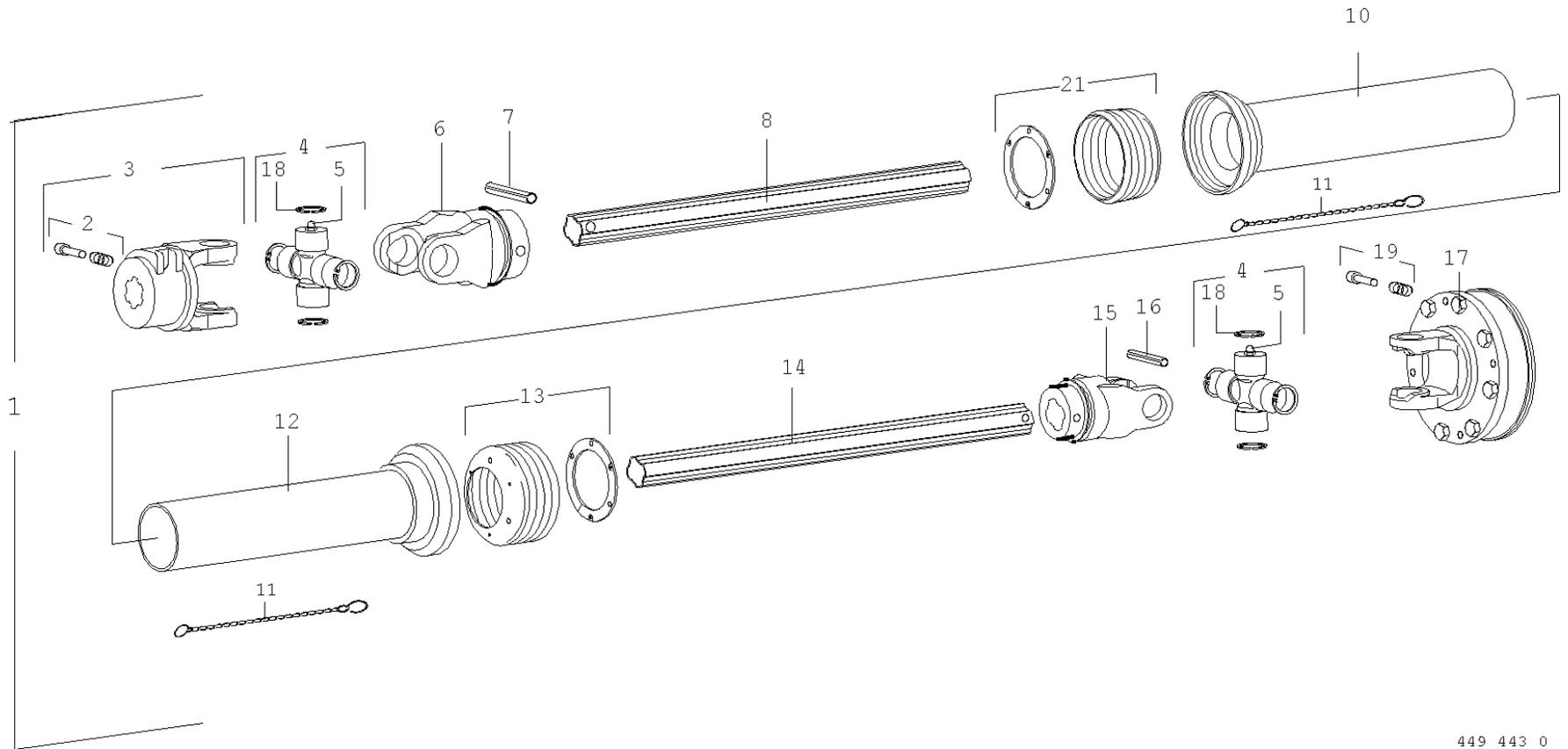


449 443 0

PTO Shaft - Serial Number 456103-474684

PTO Shaft - Serial Number 456103-474684

Item	Part Number	Description	Serial # Ranges	AM-203S	AM-243S	AM-283S	AM-323S	Notes
1	956.074.0	PTO Shaft				1	1	1000 NM
2	956.344.0	Locking Pin w/Spring				1	1	
3	956.113.0	Outer Yoke				1	1	1 3/8" 6 Spline
4	956.426.0	Cross Assembly				2	2	
5	919.107.0	Grease Nipple				2	2	CM 8 X 1
6	956.336.0	Inner Yoke for Female Tube				1	1	
7	912.678.0	Roll Pin				1	1	8 X 60
8	956.337.0	Outer Tube				1	1	
9	956.340.0	Guard w/Ring				1	1	
10	956.341.0	Guard Tube				1	1	
11	949.283.0	Chain				1	1	600mm Long
12	956.342.0	Guard Tube				1	1	
13	956.343.0	Guard w/Ring				1	1	
14	956.338.0	Inner Tube				1	1	
15	956.339.0	Inner Yoke for Male Tube				1	1	
16	912.677.0	Roll Pin				1	1	8 X 55
17	956.267.0	Friction Clutch				1	1	1000 NM
	956.162.1	Friction Disc				2	2	
18	956.430.0	Circlip				8	8	27 X 1.2
19	956.345.0	Locking Pin w/Spring				1	1	

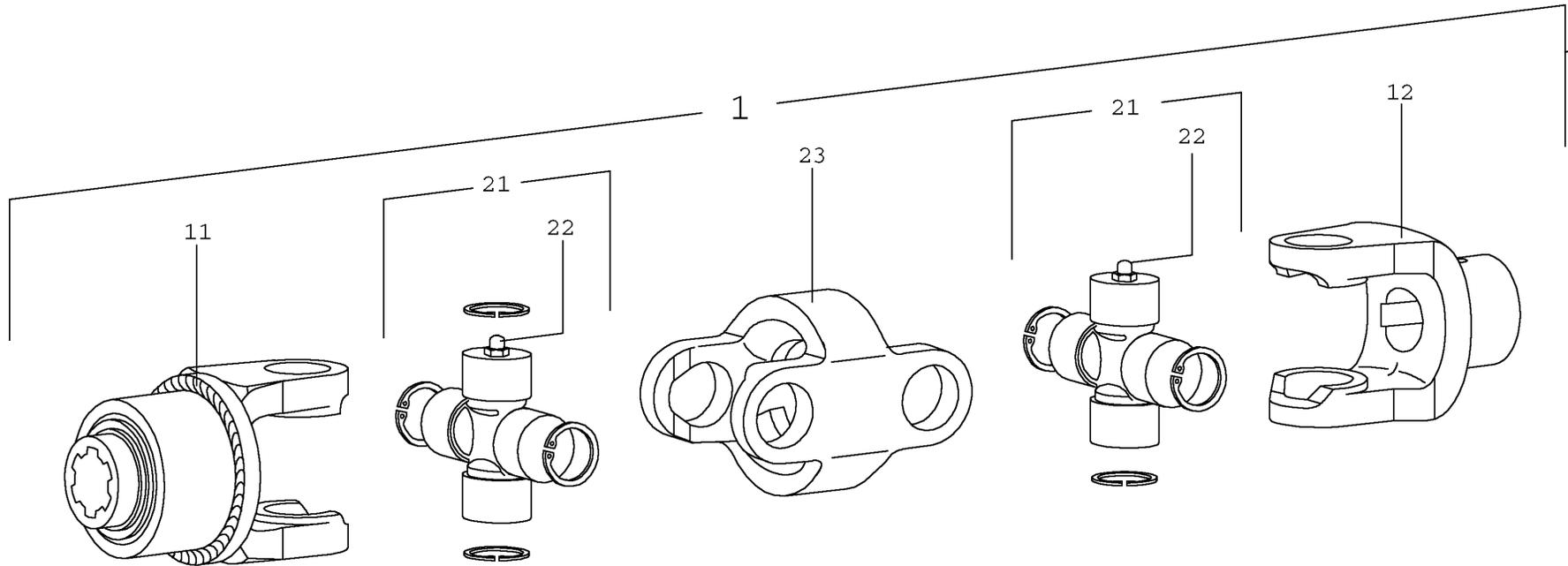


449 443 0

PTO Shaft - Serial Number 474685-

PTO Shaft - Serial Number 474685-

Item	Part Number	Description	Serial # Ranges	AM-203S	AM-243S	AM-283S	AM-323S	Notes
1	956.074.0	PTO Shaft		1	1	1	1	1000 NM
2	956.344.0	Locking Pin w/Spring		1	1	1	1	
3	956.113.0	Outer Yoke		1	1	1	1	1 3/8" 6 Spline
4	956.426.0	Cross Assembly		2	2	2	2	
5	919.107.0	Grease Nipple		2	2	2	2	CM 8 X 1
6	956.336.0	Inner Yoke for Female Tube		1	1	1	1	
7	912.678.0	Roll Pin		1	1	1	1	8 X 60
8	956.337.0	Outer Tube		1	1	1	1	
9	956.340.0	Guard w/Ring		1	1	1	1	
10	956.341.0	Guard Tube		1	1	1	1	
11	949.283.0	Chain		1	1	1	1	600mm Long
12	956.342.0	Guard Tube		1	1	1	1	
13	956.343.0	Guard w/Ring		1	1	1	1	
14	956.338.0	Inner Tube		1	1	1	1	
15	956.339.0	Inner Yoke for Male Tube		1	1	1	1	
16	912.677.0	Roll Pin		1	1	1	1	8 X 55
17	956.267.0	Friction Clutch		1	1	1	1	1000 NM
	956.162.1	Friction Disc		2	2	2	2	
18	956.430.0	Circlip		8	8	8	8	27 X 1.2
19	956.278.0	Locking Pin w/Spring		1	1	1	1	

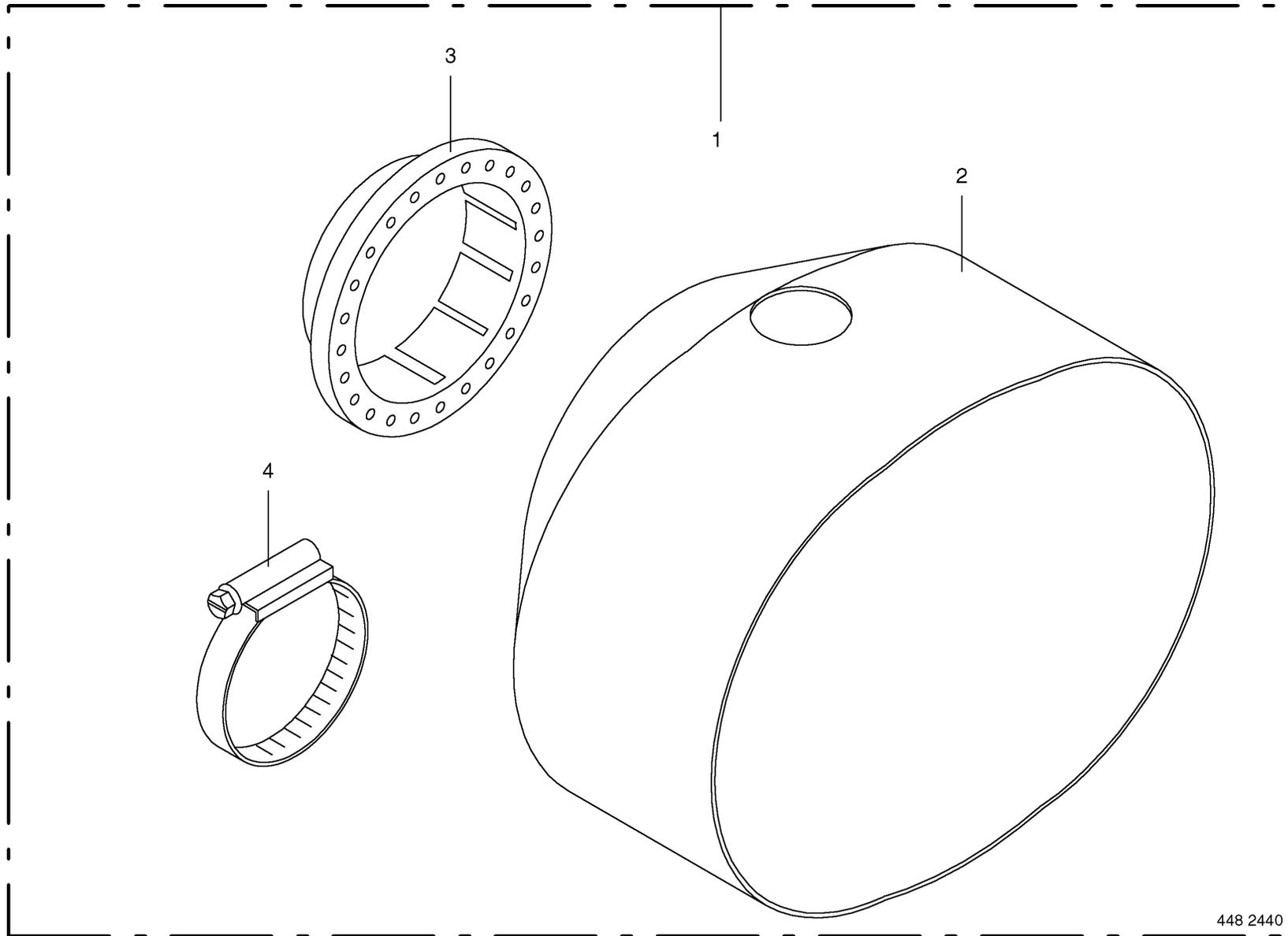


448 582 1

Double Universal Joint & Overrunning Clutch

Double Universal Joint & Overrunning Clutch

Item	Part Number	Description	Serial # Ranges	AM-203S	AM-243S	AM-283S	AM-323S	Notes
1	949.191.0	Double Universal Joint		1	1	1	1	1 3/8" 6 Spline AM 6 X 1
11	956.263.0	Overrunning Clutch		1	1	1	1	
12	956.265.0	Outer Yoke		1	1	1	1	
21	956.426.0	Cross Assembly		2	2	2	2	
22	919.108.0	Grease Nipple		2	2	2	2	
23	956.264.0	Double Yoke		1	1	1	1	

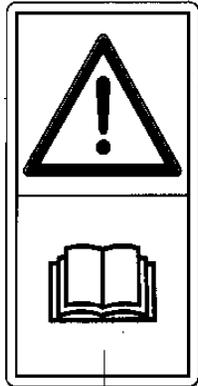


448 2440

PTO Protecting Cup

PTO Protecting Cup

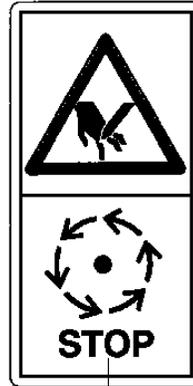
Item	Part Number	Description	Serial # Ranges	AM-203S	AM-243S	AM-283S	AM-323S	Notes
1	139.879.0	Protecting Cup		1	1			
	139.881.0	Protecting Cup				1	1	
2	270.193.2	Protecting Cup		1	1			
	337.846.3	Protecting Cup				1	1	
3	949.842.0	Adapter Ring		1	1	1	1	
4	924.007.0	Hose Clamp		1	1	1	1	



1



2



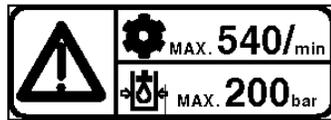
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6



7

448 861 1

Warning Decals

Warning Decals

Item	Part Number	Description	Serial # Ranges	AM-203S	AM-243S	AM-283S	AM-323S	Notes
1	939.471.1	Decal		1	1	1	1	
2	939.572.0	Decal		2	2	2	2	
3	939.410.2	Decal		2	2	2	2	
4	942.196.1	Decal		2	2	2	2	
5	942.197.1	Decal		2	2	2	2	
6	939.100.0	Decal		1	1	1	1	
7	939.101.4	Decal		1	1	1	1	

AM 243 S

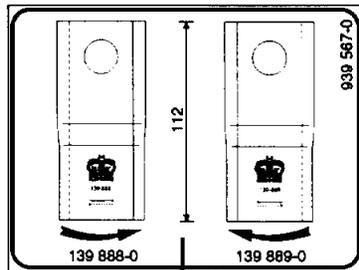
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- 938 180-2
- (D) Absperrhahn bei Transport schließen.
 - (E) Bloquear el grifo de cierre antes del transporte.
 - (F) Fermer le robinet d'arrêt avant le transport.
 - (GB) Close valve when transporting or servicing machine.
 - (I) Fermare la chiavetta d'arresto prima del trasporto.

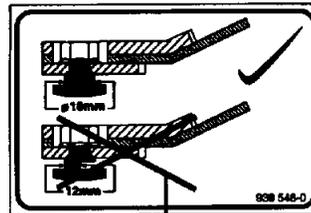
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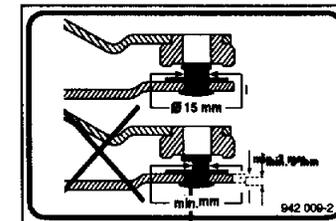
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5



6

General Information Decals

General Information Decals

Item	Part Number	Description	Serial # Ranges	AM-203S	AM-243S	AM-283S	AM-323S	Notes
1	939.541.0	Decal		1				AM-203S
	939.542.0	Decal			1			AM-243S
	939.546.0	Decal				1		AM-283S
	939.545.0	Decal					1	AM-323S
2	939.180.2	Decal		1	1	1	1	
3	942.132.0	Decal		1	1	1	1	
4	939.567.0	Decal		1	1	1	1	
5	939.548.0	Decal		1	1	1	1	
6	942.009.2	Decal		1	1	1	1	